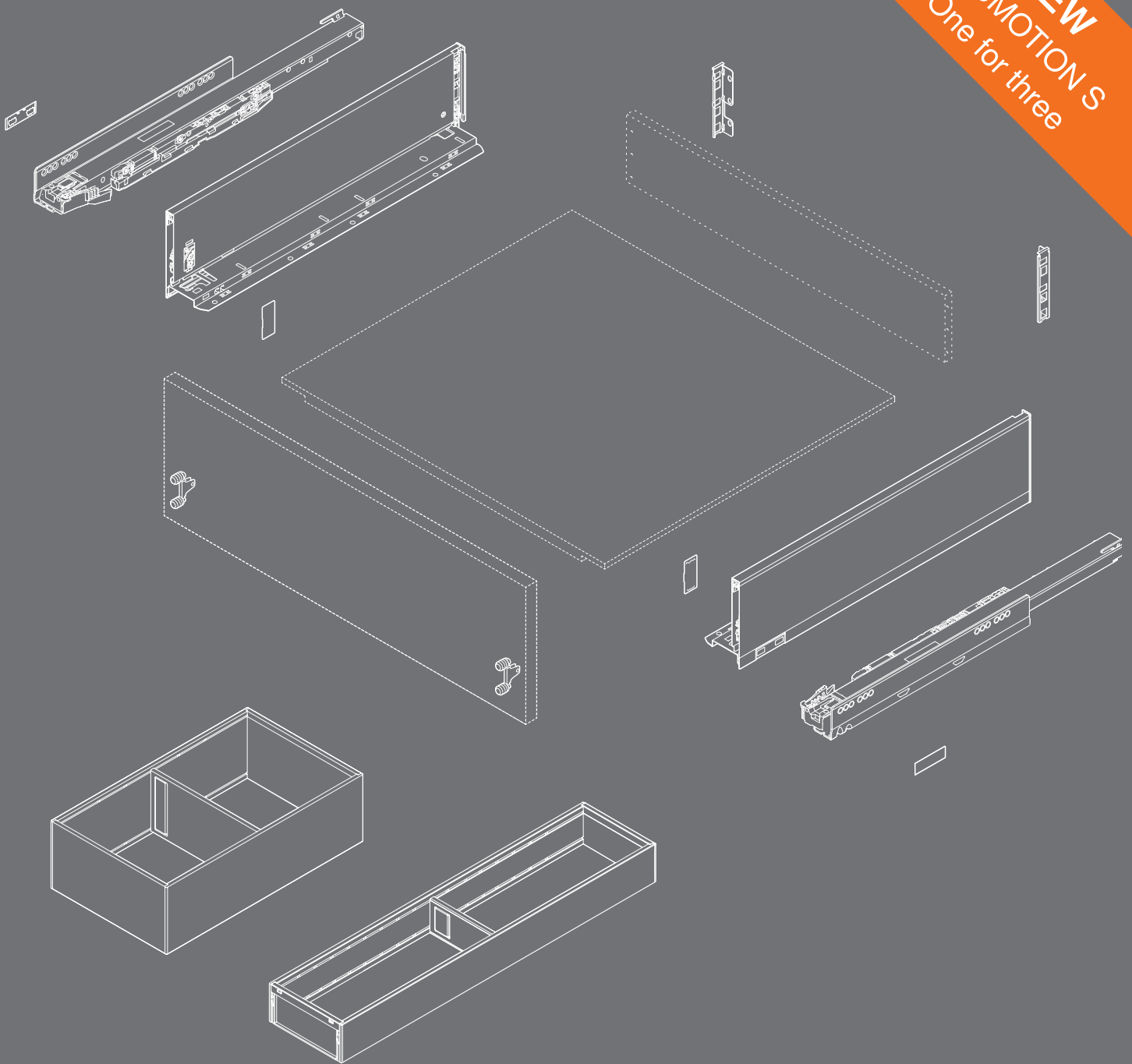


**NEW**  
BLUMOTION S  
One for three



## LEGRABOX

Order specification

[www.blum.com](http://www.blum.com)

 **blum**<sup>®</sup>

# LEGRABOX

## Experience Elegance

Is there such thing as the perfect drawer? Different from the norm, focussed on the principles it pursues – yet unprecedented in its level of performance. Straightforward. Simple. Slim. Like LEGRABOX – Experience Elegance. The box system impresses with its clear contours, parallel drawer side design and design lines as central design element.

 **blum**<sup>®</sup>



## Contents

### LEGRABOX

#### Ordering and planning information

- 4 Material and colour
- 6 Drawer – height N
- 8 Drawer – height M
- 12 Inner drawer – height M
- 16 Sink pull-out – height M
- 20 Drawer – height K
- 24 Inner drawer – height K
- 28 High fronted pull-out – height C
- 34 Inner pull-out – height C
- 46 Sink pull-out – height C
- 56 High fronted pull-out – height F
- 60 Accessories
- 63 Cabinet profile fixing
- 64 Assembly devices

### Motion technologies

#### Ordering and planning information

- 66 SERVO-DRIVE
- 77 TIP-ON BLUMOTION
- 80 TIP-ON

### AMBIA-LINE

#### Order specification

- 82 Material and colour
- 84 Steel design – drawer
- 87 Steel design – high fronted pull-out
- 90 Wood design – drawer
- 93 Wood design – high fronted pull-out
- 94 Kitchen accessories

- 95 **Blum**



Terra black matt

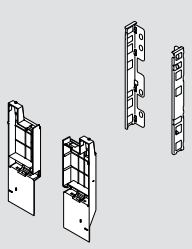
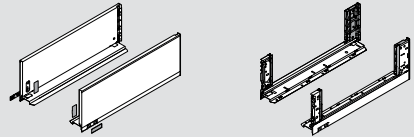
Orion grey matt

Polar silver matt

Silk white matt

Stainless steel (Inox)  
Anti-fingerprint

Material and colour

						
		TS-M	OG-M	PS-M	SW-M	INGL
		Terra black matt	Orion grey matt	Polar silver matt	Silk white matt	Stainless steel (Inox) Anti-fingerprint
TS-M	Terra black matt	■				
OG-M	Orion grey matt		■			
PS-M	Polar silver matt			■		
SW-M	Silk white matt				■	
NI	Nickel					■
NI-M	Nickel matt					■



Blum would like to make the ordering, assembly and marketing of its products as easy as possible for its customers and partners. A variety of useful online applications as well as special planning and ordering software make the task easier.

#### **Product configurator**

The product configurator helps you to select and order the correct fittings. Along with parts lists for your desired fitting solution, you also get marketing information, manufacturing and assembly documentation as well as 2D/3D CAD data.

[www.blum.com/productconfigurator](http://www.blum.com/productconfigurator)

#### **DYNALOG**

Using DYNALOG, Blum's planning software, cabinet planning for Blum fittings is complete and precise. The program can be operated intuitively. Automatic collision checks ensure plan feasibility and do away with trial applications.

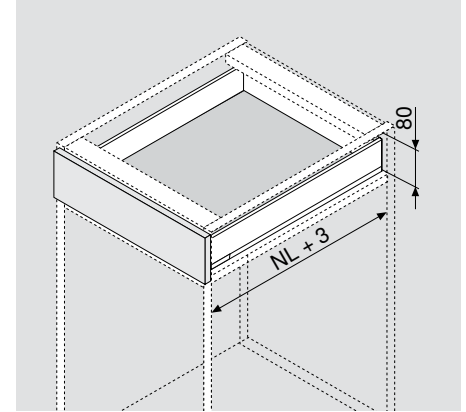
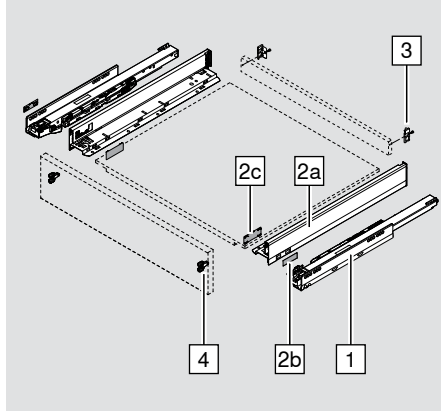
#### **DYNAPLAN interfaces**

Complete plans can be exported and imported to or from your CAD or CAM system at the touch of a button via interfaces in DYNAPLAN. As such, DYNAPLAN supports your main program both with every-day solutions as well as special constructions.

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right				
	NL	BLUMOTION S*			TIP-ON
	400 mm	40 kg	750.4001S	40 kg	750.4001T
	450 mm	40 kg	750.4501S	40 kg	750.4501T
	500 mm	40 kg	750.5001S	40 kg	750.5001T
	550 mm	40 kg	750.5501S	40 kg	750.5501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	400 mm	770N4002S				
450 mm	770N4502S				770N4502I	
500 mm	770N5002S				770N5002I	
550 mm	770N5502S					

3	Chipboard back fixings left/right					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height N	ZB7N000S				

4	Front fixing bracket				
		EXPANDO	2 x	ZF7N70E2	
		Screws	2 x	ZF7N7002	
	EXPANDO T	For more information, see page 61		2 x	ZF7N70T2

\* Suitable for SERVO-DRIVE in combination with a chipboard back and TIP-ON BLUMOTION

Accessories

	<b>Fixing screws for front fixing brackets</b>	
	Ø 3.5 x 15 mm	609.1500
	Ø 3.5 x 17 mm	609.1700
	<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>	
	Ø 4 x 15 mm	61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

Planning

**Space requirements in the cabinet**

**Front dimensions for screw-on assembly**

FA Front overlay

**Front drilling distances for EXPANDO**

**Back installation dimensions**

**Cabinet profile screw positions**

NL (mm)  
400-500  
550

Min. internal cabinet depth = NL + 3 mm

**Drilling distances base**

**Cutting dimensions for 16 mm chipboard**

KB Cabinet width  
LW Internal cabinet width  
NL Nominal length

**Back**

39 mm

**Base**

Chipboard back

NL - 10 mm

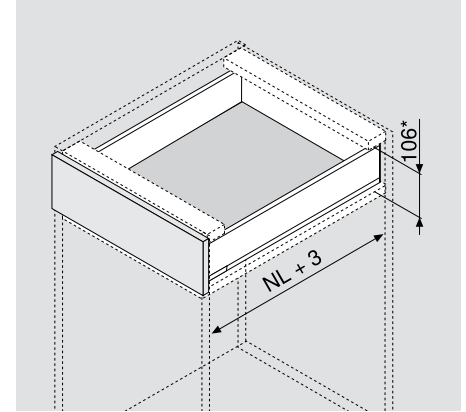
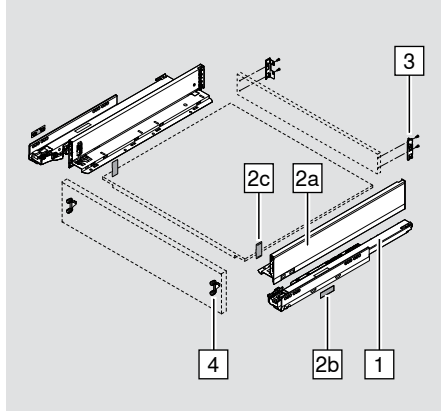
**Notch dimension**

\* + 1 mm if cabinet profiles are installed before cabinet is assembled

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S**			TIP-ON			
	270 mm	40 kg	750.2701S		40 kg	750.2701T		
	300 mm	40 kg	750.3001S		40 kg	750.3001T		
	350 mm	40 kg	750.3501S		40 kg	750.3501T		
	400 mm	40 kg	750.4001S		40 kg	750.4001T		
	450 mm	40 kg	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm		70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right 2b Customer branding 2c Cover caps					
Colour variants						
		TS-M	OG-M	PS-M	SW-M	INGL
NL	Steel				Stainless steel	
270 mm	770M2702S				770M2702I	
300 mm	770M3002S				770M3002I	
350 mm	770M3502S				770M3502I	
400 mm	770M4002S				770M4002I	
450 mm	770M4502S				770M4502I	
500 mm	770M5002S				770M5002I	
550 mm	770M5502S				770M5502I	
600 mm	770M6002S				770M6002I	
650 mm	770M6502S				770M6502I	

\* Incl. 2 mm tilt adjustment

\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



## Drawer – height M

LEGRABOX



	<b>3 Chipboard back fixings left/right</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height M	ZB7M000S				

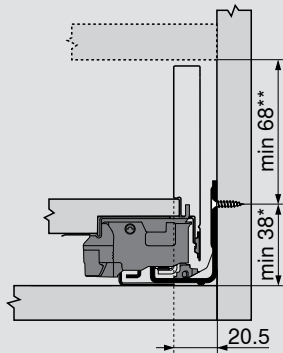
	<b>4 Front fixing bracket</b>			
	EXPANDO		2 x	ZF7M70E2
	Screws		2 x	ZF7M7002
EXPANDO T	For more information, see page 61	2 x	ZF7M70T2	

### Accessories

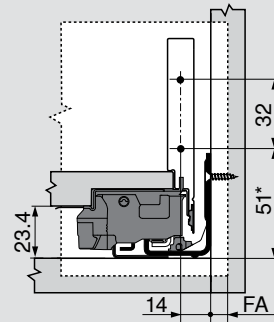
<b>Fixing screws for front fixing brackets</b>			
	Ø 3.5 x 15 mm		609.1500
	Ø 3.5 x 17 mm		609.1700
<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>			
	Ø 4 x 15 mm		61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.		

Planning

Space requirements in the cabinet

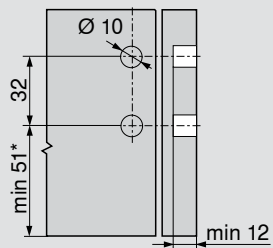


Front dimensions for screw-on assembly

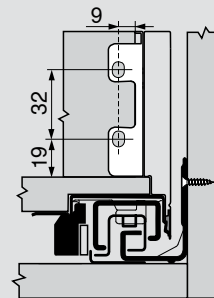


FA Front overlay

Front drilling distances for EXPANDO



Back installation dimensions

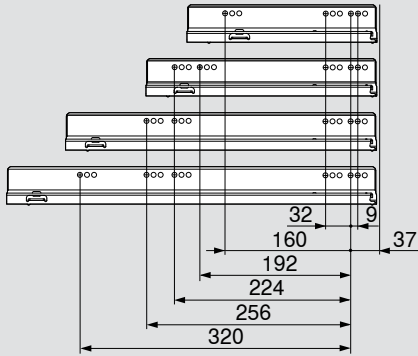


\* + 1 mm if cabinet profiles are installed before cabinet is assembled  
 \*\* Incl. 2 mm tilt adjustment

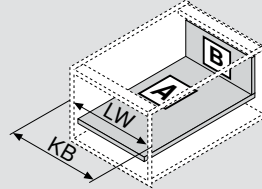
Cabinet profile screw position – 40 kg

NL (mm)

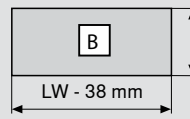
- 270
- 300, 350
- 400–500
- 550, 600



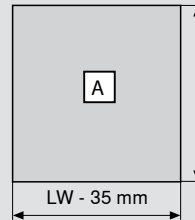
Cutting dimensions for 16 mm chipboard



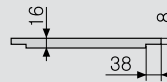
- KB Cabinet width
- LW Internal cabinet width
- NL Nominal length



**Back**  
63 mm



**Base**  
Chipboard back  
NL - 10 mm

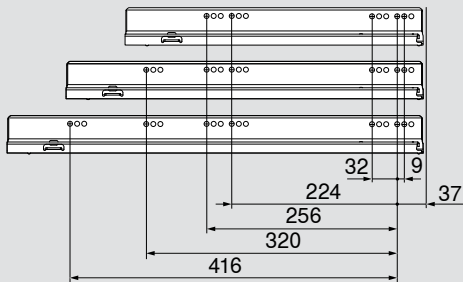


Notch dimension

Cabinet profile screw position – 70 kg

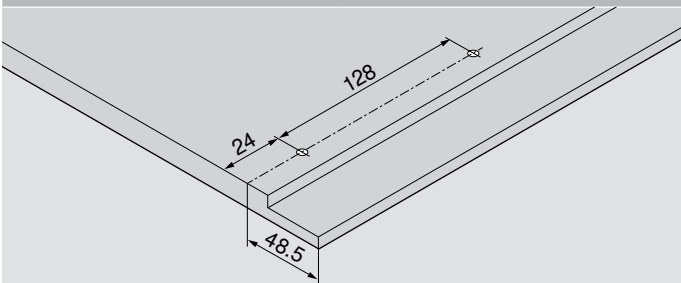
NL (mm)

- 450
- 500–600
- 650



Min. internal cabinet depth = NL + 3 mm

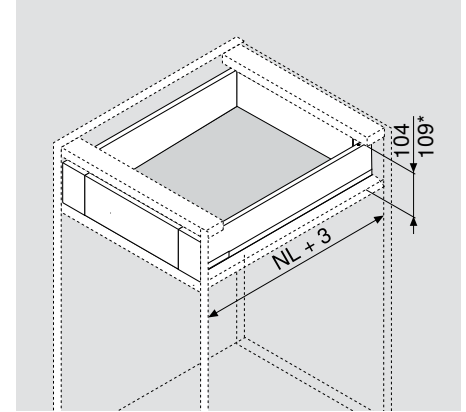
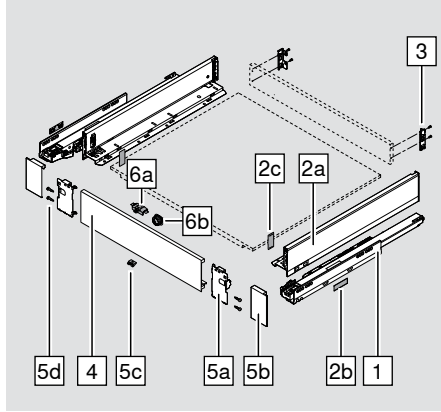
Drilling distances base



Inner drawer – height M  
Solid front piece

Product

Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S**			TIP-ON			
	270 mm	40 kg	750.2701S		40 kg	750.2701T		
	300 mm	40 kg	750.3001S		40 kg	750.3001T		
	350 mm	40 kg	750.3501S		40 kg	750.3501T		
	400 mm	40 kg	750.4001S		40 kg	750.4001T		
	450 mm	40 kg	70 kg	750.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	70 kg	750.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	70 kg	750.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	70 kg	750.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm		70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	270 mm	770M2702S				770M2702I
	300 mm	770M3002S				770M3002I
	350 mm	770M3502S				770M3502I
	400 mm	770M4002S				770M4002I
450 mm	770M4502S				770M4502I	
500 mm	770M5002S				770M5002I	
550 mm	770M5502S				770M5502I	
600 mm	770M6002S				770M6002I	
650 mm	770M6502S				770M6502I	

\* With latch

\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

## Inner drawer – height M Solid front piece

LEGRABOX



	<b>3 Chipboard back fixings left/right</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height M	<b>ZB7M000S</b>				

	<b>4 Front piece without groove</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI-M
	Aluminium				
For cutting to size	<b>ZV7.1043C01</b>				
<b>Cutting</b>	LW - 126 mm				

	<b>5 Front piece set</b>				
	<b>Consisting of:</b>				
	5a Front fixing left/right				
	5b Outer cover caps left/right				
	5c Locking piece				
	5d Screws				
<b>Colour variants</b>					
TS-M	OG-M	PS-M	SW-M	INGL	
Steel				Stainless steel	
<b>ZI7.0MS0</b>				<b>ZI7.0MI0</b>	

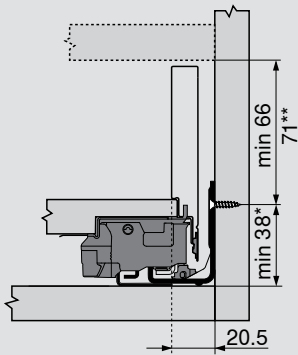
	<b>6 Latch set (optional)**</b>				
	<b>Consisting of:</b>				
	5a Latch				
	5b Latch housing (RAL 7037 dust grey)				
	<b>Colour variants</b>				
TS-M	OG-M	PS-M	SW-M	TS-M*	
Plastic					
<b>ZI7.0M07</b>					

### Accessories

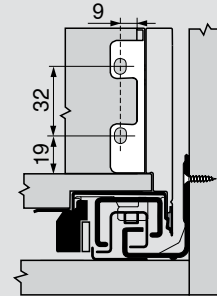
<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>		
	Ø 4 x 15 mm	<b>61D.1500</b>
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

Planning

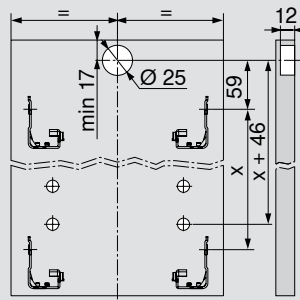
Space requirements in the cabinet



Back installation dimensions



Front drilling distances for latch housing



\* + 1 mm if cabinet profiles are installed before cabinet is assembled

\*\* Can be used with latch from 71 mm

## Inner drawer – height M Solid front piece

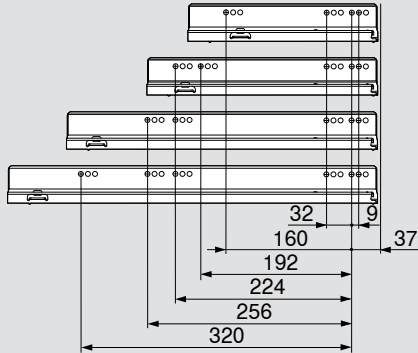
LEGRABOX



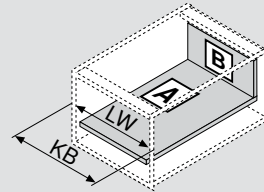
### Cabinet profile screw position – 40 kg

NL (mm)

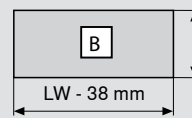
270  
300, 350  
400–500  
550, 600



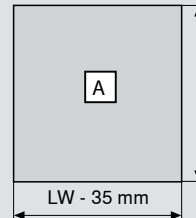
### Cutting dimensions for 16 mm chipboard



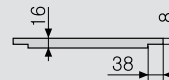
KB Cabinet width  
LW Internal cabinet width  
NL Nominal length



**Back**  
63 mm



**Base**  
Chipboard back  
NL - 10 mm

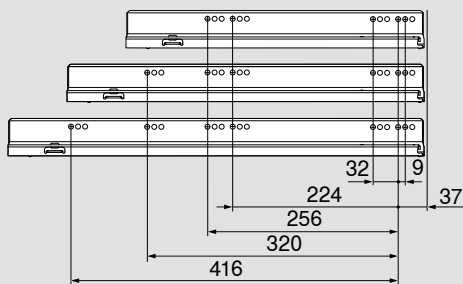


Notch dimension

### Cabinet profile screw position – 70 kg

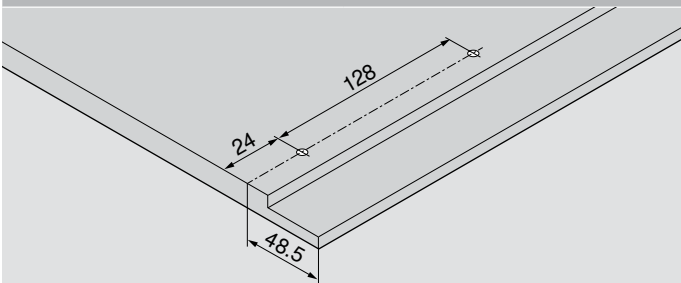
NL (mm)

450  
500–600  
650

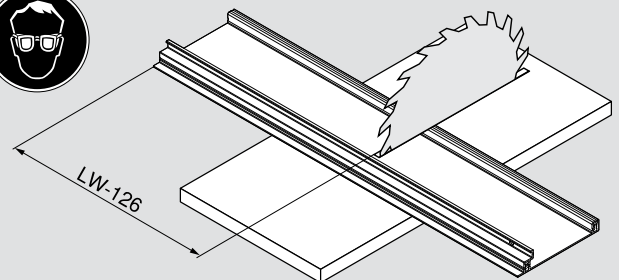


Min. internal cabinet depth = NL + 3 mm

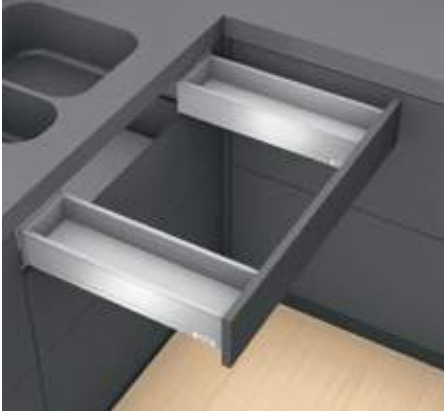
### Drilling distances base



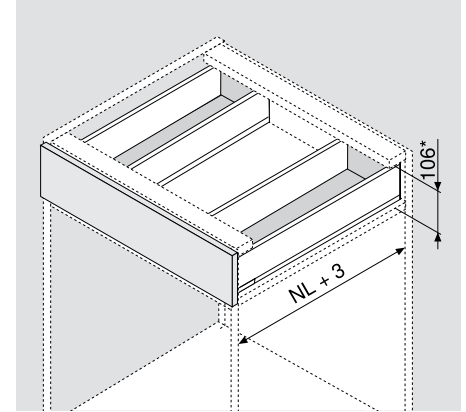
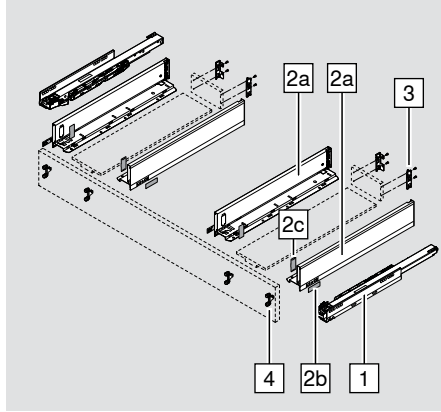
### Cutting – front piece without groove



Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right					
	NL	BLUMOTION S**			TIP-ON	
	350 mm	40 kg	750.3501S	40 kg	750.3501T	
	400 mm	40 kg	750.4001S	40 kg	750.4001T	
	450 mm	40 kg	750.4501S	40 kg	750.4501T	
	500 mm	40 kg	750.5001S	40 kg	750.5001T	
	550 mm	40 kg	750.5501S	40 kg	750.5501T	
	600 mm	40 kg	750.6001S	40 kg	750.6001T	

For order specification for TIP-ON BLUMOTION sink pull-out, see page 78

2	Drawer side set						
	Consisting of:						
	2a Drawer side left/right						
	2b Customer branding						
	2c Cover caps						
	Colour variants						
			TS-M	OG-M	PS-M	SW-M	INGL
	NL		Steel				Stainless steel
	350 mm	2 x	770M3502S				770M3502I
	400 mm	2 x	770M4002S				770M4002I
450 mm	2 x	770M4502S				770M4502I	
500 mm	2 x	770M5002S				770M5002I	
550 mm	2 x	770M5502S				770M5502I	
600 mm	2 x	770M6002S				770M6002I	

3	Chipboard back fixings left/right						
	Colour variants						
			TS-M	OG-M	PS-M	SW-M	NI
			Steel				
Height M	2 x	ZB7M000S					

\* Incl. 2 mm tilt adjustment


\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION





## Sink pull-out – height M

LEGRABOX



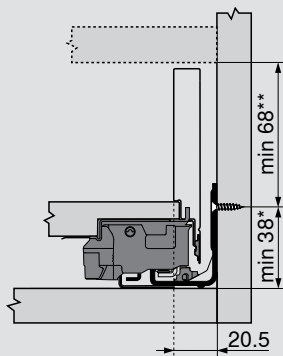
4	Front fixing bracket		
	EXPANDO	4 x	ZF7M70E2
	Screws	4 x	ZF7M7002
	EXPANDO T	4 x	ZF7M70T2
		For more information, see page 61	

### Accessories

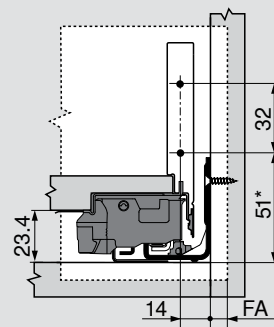
Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm	609.1500
	Ø 3.5 x 17 mm	609.1700
Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm	61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

Planning

Space requirements in the cabinet

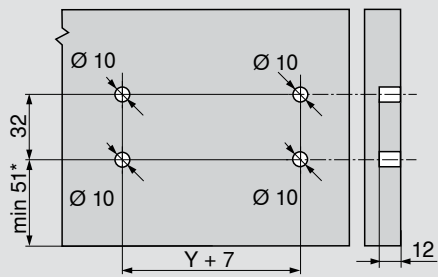


Front dimensions for screw-on assembly

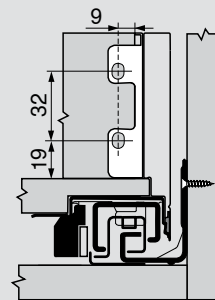


FA Front overlay

Front drilling distances for EXPANDO



Back installation dimensions



\* + 1 mm if cabinet profiles are installed before cabinet is assembled  
 \*\* Incl. 2 mm tilt adjustment

# Sink pull-out – height M

LEGRABOX



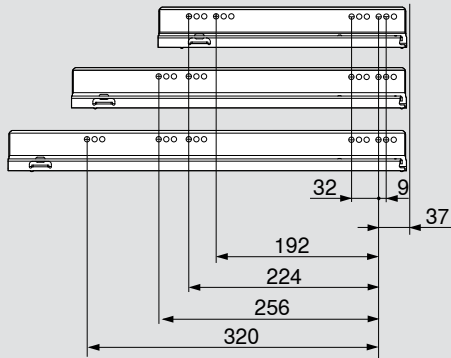
## Cabinet profile screw position – 40 kg

NL (mm)

350

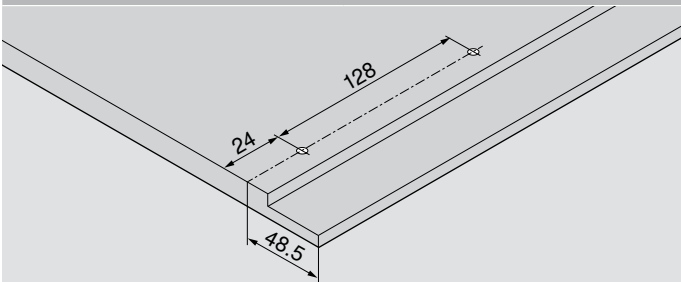
400–500

550, 600

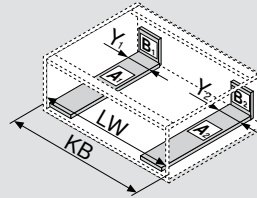


Min. internal cabinet depth = NL + 3 mm

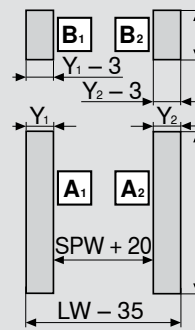
## Drilling distances base



## Cutting dimensions for 16 mm chipboard



- KB Cabinet width
- LW Internal cabinet width
- NL Nominal length
- SPW Internal width between sink drawer sides



**Back**  
63 mm

**Base**  
Chipboard back  
NL - 10 mm

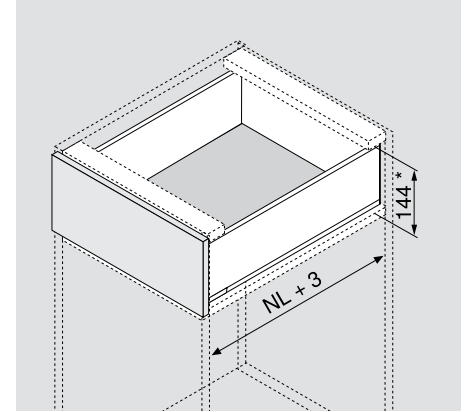
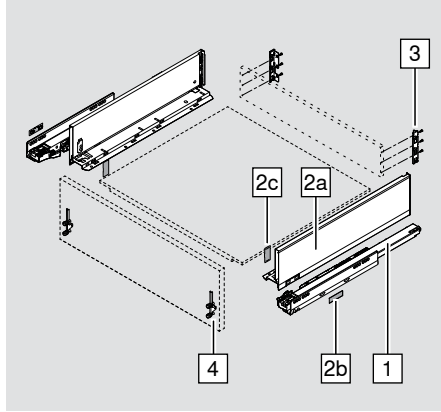
Y min. (mm) 115

Y max. (mm) 155

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S**			TIP-ON				
	300 mm	40 kg	750.3001S		40 kg	750.3001T			
	350 mm	40 kg	750.3501S		40 kg	750.3501T			
	400 mm	40 kg	750.4001S		40 kg	750.4001T			
	450 mm	40 kg	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T	
	500 mm	40 kg	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T	
	550 mm	40 kg	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T	
	600 mm	40 kg	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T	

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	300 mm	770K3002S				
	350 mm	770K3502S				770K3502I
	400 mm	770K4002S				770K4002I
	450 mm	770K4502S				770K4502I
500 mm	770K5002S				770K5002I	
550 mm	770K5502S				770K5502I	
600 mm	770K6002S					

\* Incl. 2 mm tilt adjustment

\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

	<b>3 Chipboard back fixings left/right</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height K	ZB7K000S				

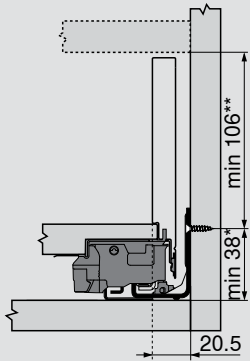
	<b>4 Front fixing bracket</b>		
	EXPANDO	2 x	ZF7K70E2
	Screws	2 x	ZF7K7002
	EXPANDO T	2 x	ZF7K70T2
For more information, see page 61			

**Accessories**

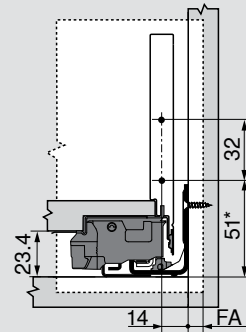
<b>Fixing screws for front fixing brackets</b>		
	Ø 3.5 x 15 mm	609.1500
	Ø 3.5 x 17 mm	609.1700
<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>		
	Ø 4 x 15 mm	61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

Planning

Space requirements in the cabinet

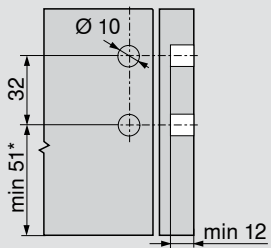


Front dimensions for screw-on assembly

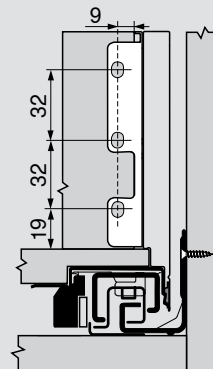


FA Front overlay

Front drilling distances for EXPANDO



Back installation dimensions



\* + 1 mm if cabinet profiles are installed before cabinet is assembled  
 \*\* Incl. 2 mm tilt adjustment

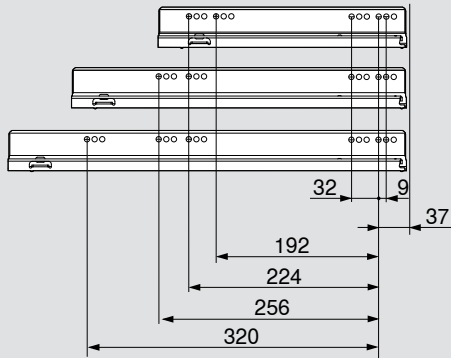
Cabinet profile screw position – 40 kg

NL (mm)

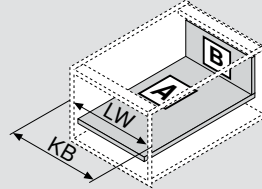
300, 350

400–500

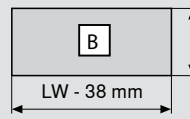
550, 600



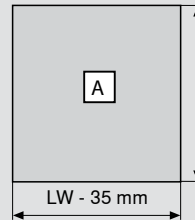
Cutting dimensions for 16 mm chipboard



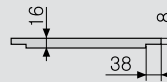
KB Cabinet width  
LW Internal cabinet width  
NL Nominal length



**Back**  
101 mm



**Base**  
Chipboard back  
NL - 10 mm



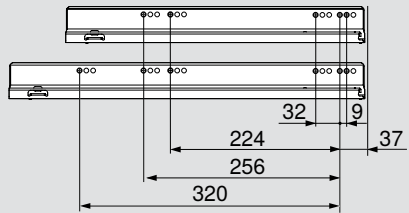
Notch dimension

Cabinet profile screw position – 70 kg

NL (mm)

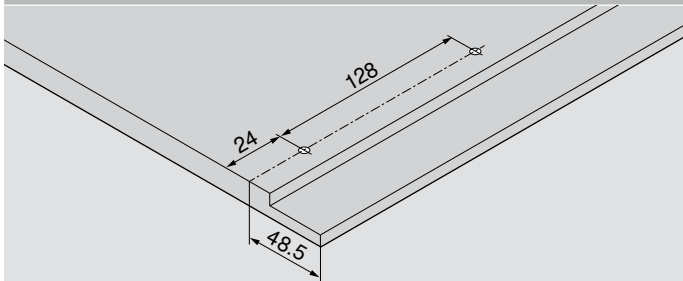
450

500–600



Min. internal cabinet depth = NL + 3 mm

Drilling distances base

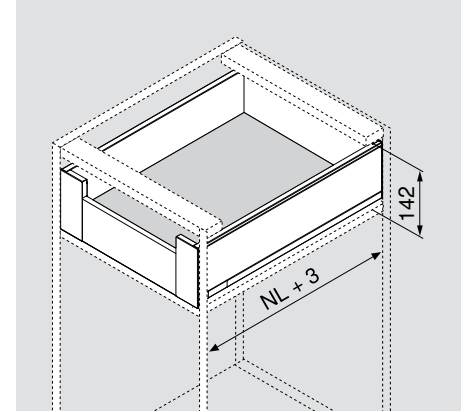
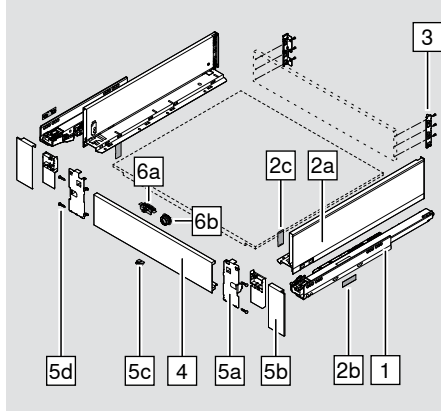


Inner drawer – height K  
Solid front piece

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S*				TIP-ON		
	300 mm	40 kg	750.3001S		40 kg	750.3001T		
	350 mm	40 kg	750.3501S		40 kg	750.3501T		
	400 mm	40 kg	750.4001S		40 kg	750.4001T		
	450 mm	40 kg	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	300 mm	770K3002S				
	350 mm	770K3502S				770K3502I
	400 mm	770K4002S				770K4002I
	450 mm	770K4502S				770K4502I
500 mm	770K5002S				770K5002I	
550 mm	770K5502S				770K5502I	
600 mm	770K6002S					

\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



## Inner drawer – height K Solid front piece

LEGRABOX



	<b>3 Chipboard back fixings left/right</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height K	<b>ZB7K000S</b>				

	<b>4 Front piece without groove</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI-M
	Aluminium				
For cutting to size	<b>ZV7.1043C01</b>				
<b>Cutting</b>	LW - 126 mm				

	<b>5 Front piece set</b>				
	<b>Consisting of:</b>				
	5a Front fixing left/right	5d Locking piece			
	5b Outer cover caps left/right	5e Screws			
	5c Interior cover caps left/right				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	INGL
Steel				Stainless steel	
<b>Z17.0KS0</b>				<b>Z17.0KI0</b>	

	<b>6 Latch set (optional)**</b>				
	<b>Consisting of:</b>				
	5a Latch				
	5b Latch housing (RAL 7037 dust grey)				
<b>Colour variants</b>					
TS-M	OG-M	PS-M	SW-M	TS-M*	
Plastic					
<b>Z17.0M07</b>					

### Accessories

<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>		
	Ø 4 x 15 mm	<b>61D.1500</b>
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

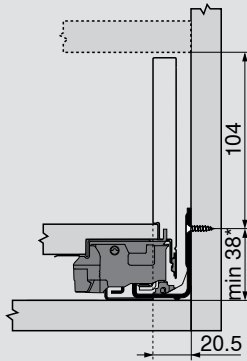
LW Internal cabinet width

\* Suitable for Stainless steel (Inox) Anti-fingerprint

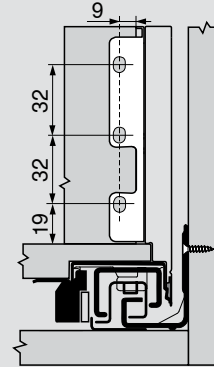
\*\* Cannot be used in combination with TIP-ON BLUMOTION

Planning

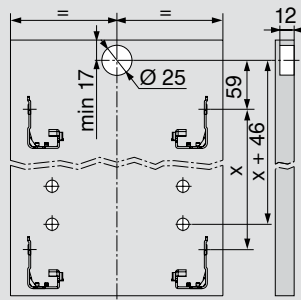
Space requirements in the cabinet



Back installation dimensions



Front drilling distances for latch housing



\* + 1 mm if cabinet profiles are installed before cabinet is assembled

# Inner drawer – height K Solid front piece

LEGRABOX



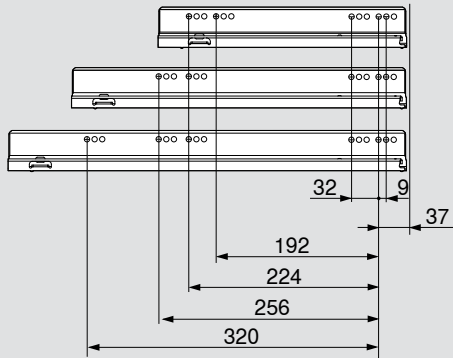
## Cabinet profile screw position – 40 kg

NL (mm)

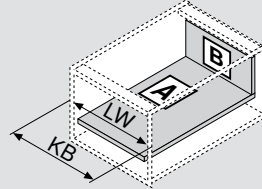
300, 350

400–500

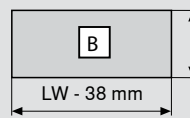
550, 600



## Cutting dimensions for 16 mm chipboard

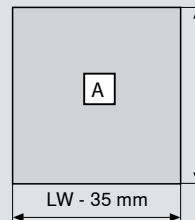


KB Cabinet width  
LW Internal cabinet width  
NL Nominal length



**Back**

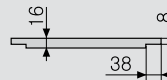
101 mm



**Base**

Chipboard back

NL - 10 mm



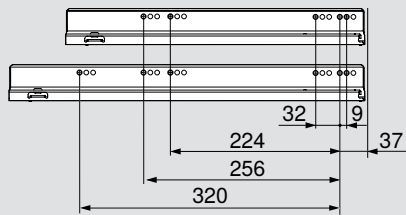
Notch dimension

## Cabinet profile screw position – 70 kg

NL (mm)

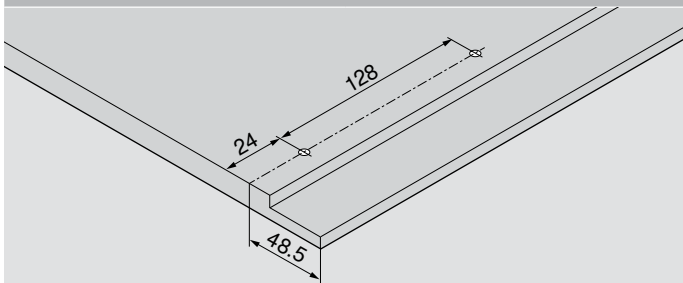
450

500–600

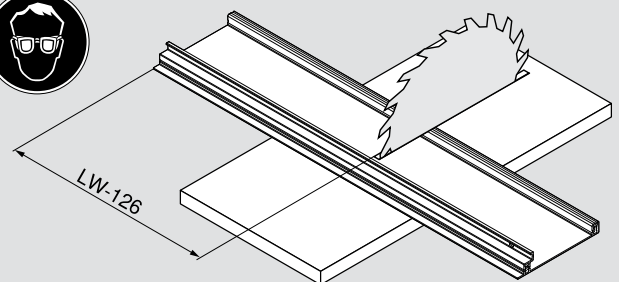


Min. internal cabinet depth = NL + 3 mm

## Drilling distances base



## Cutting – front piece without groove



# LEGRABOX pure

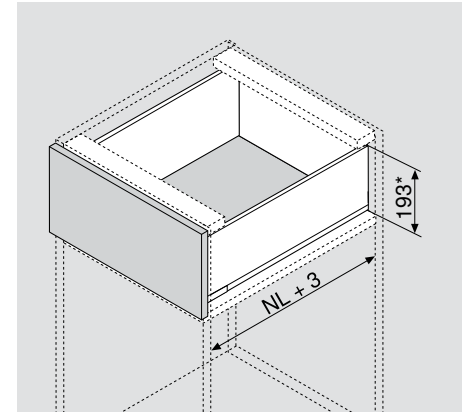
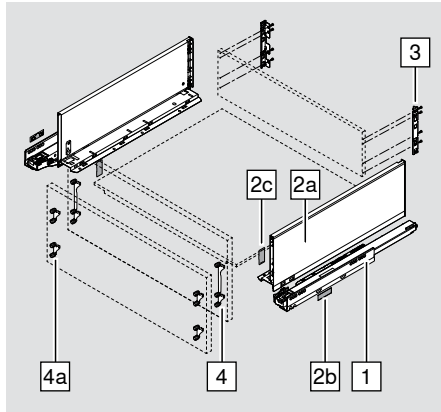


## High fronted pull-out – height C

### Product



### Space requirement



NL Nominal length

### Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S**			TIP-ON			
	270 mm	40 kg	750.2701S		40 kg	750.2701T		
	300 mm	40 kg	750.3001S		40 kg	750.3001T		
	350 mm	40 kg	750.3501S		40 kg	750.3501T		
	400 mm	40 kg	750.4001S		40 kg	750.4001T		
	450 mm	40 kg	70 kg	750.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	70 kg	750.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	70 kg	750.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	70 kg	750.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm		70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	270 mm	770C2702S				770C2702I
	300 mm	770C3002S				770C3002I
	350 mm	770C3502S				770C3502I
	400 mm	770C4002S				770C4002I
450 mm	770C4502S				770C4502I	
500 mm	770C5002S				770C5002I	
550 mm	770C5502S				770C5502I	
600 mm	770C6002S				770C6002I	
650 mm	770C6502S				770C6502I	

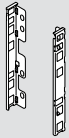
\* Incl. 2 mm tilt adjustment


\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

## High fronted pull-out – height C


LEGRABOX pure





	<b>3 Chipboard back fixings left/right</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height C	ZB7C000S				

	<b>4 Front fixing bracket</b>			
	EXPANDO		2 x	ZF7C70E2
	Screws		2 x	ZF7C7002
	EXPANDO T	For more information, see page 61	2 x	ZF7C70T2

### Alternative to 4

	<b>4a Front fixing bracket</b>			
	EXPANDO		4 x	ZF7M70E2
	Screws		4 x	ZF7M7002
	EXPANDO T	For more information, see page 61	4 x	ZF7M70T2

### Accessories

	<b>Fixing screws for front fixing brackets</b>		
	Ø 3.5 x 15 mm		609.1500
	Ø 3.5 x 17 mm		609.1700
	<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>		
	Ø 4 x 15 mm		61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.		

# LEGRABOX free

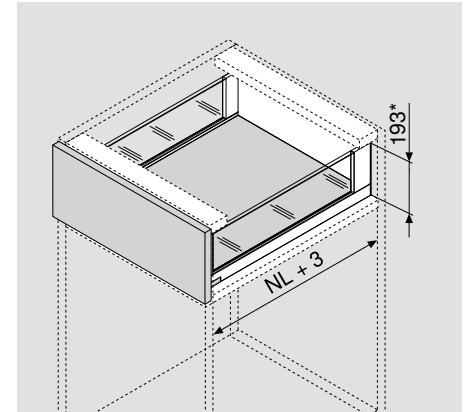
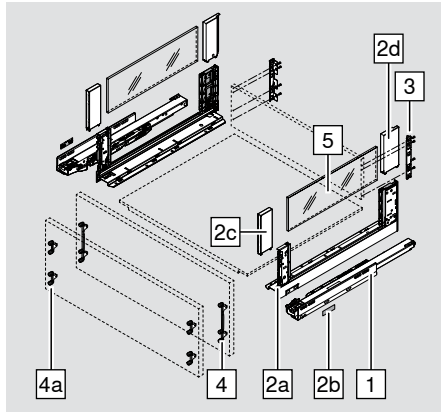


## High fronted pull-out – height C

### Product



### Space requirement



NL Nominal length

### Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S**				TIP-ON		
	350 mm	40 kg	750.3501S		40 kg	750.3501T		
	400 mm	40 kg	750.4001S		40 kg	750.4001T		
	450 mm	40 kg	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm		70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c BOXCOVER front					
	2d BOXCOVER back					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	350 mm	780C3502S				780C3502I
400 mm	780C4002S				780C4002I	
450 mm	780C4502S				780C4502I	
500 mm	780C5002S				780C5002I	
550 mm	780C5502S				780C5502I	
600 mm	780C6002S				780C6002I	
650 mm	780C6502S				780C6502I	

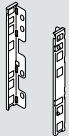
\* Incl. 2 mm tilt adjustment


\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

## High fronted pull-out – height C


LEGRABOX free

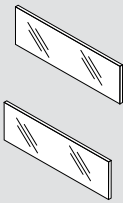


	<b>3 Chipboard back fixings left/right</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height C	ZB7C000S				


	<b>4 Front fixing bracket</b>			
	EXPANDO		2 x	ZF7C70E2
	Screws		2 x	ZF7C7002
	EXPANDO T	For more information, see page 61	2 x	ZF7C70T2



### Alternative to 4

	<b>4a Front fixing bracket</b>			
	EXPANDO		4 x	ZF7M70E2
	Screws		4 x	ZF7M7002
	EXPANDO T	For more information, see page 61	4 x	ZF7M70T2

	<b>5 Glass design element (side)</b>		
	<b>NL</b>		
	350 mm		ZE7S238G
	400 mm		ZE7S288G
	450 mm		ZE7S338G
	500 mm		ZE7S388G
	550 mm		ZE7S438G
	600 mm		ZE7S488G
650 mm		ZE7S538G	

### Accessories

	<b>Transportation lock for design element (side)</b>		
	For transporting pre-assembled design elements (side)		
		2 x	780C0009

	<b>Fixing screws for front fixing brackets</b>		
	Ø 3.5 x 15 mm		609.1500
	Ø 3.5 x 17 mm		609.1700
	<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>		
	Ø 4 x 15 mm		61D.1500
In order to achieve optimal assembly, we recommend that you use flat headed screws.			

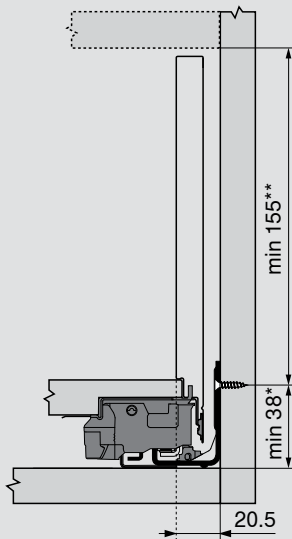
LEGRABOX pure  
LEGRABOX free



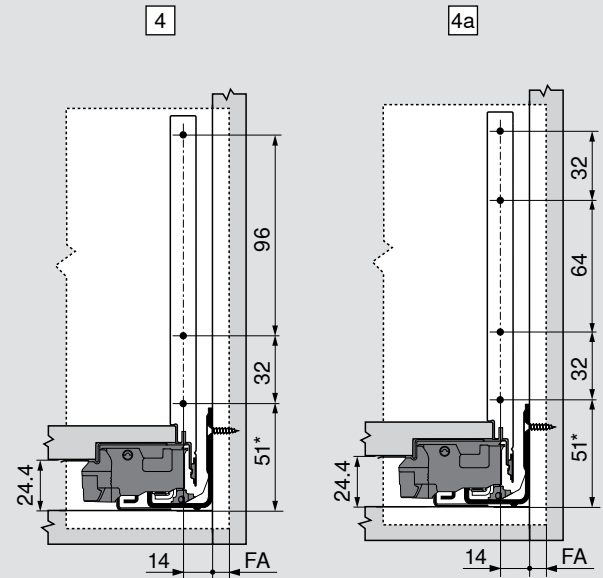
## High fronted pull-out – height C

### Planning

#### Space requirements in the cabinet

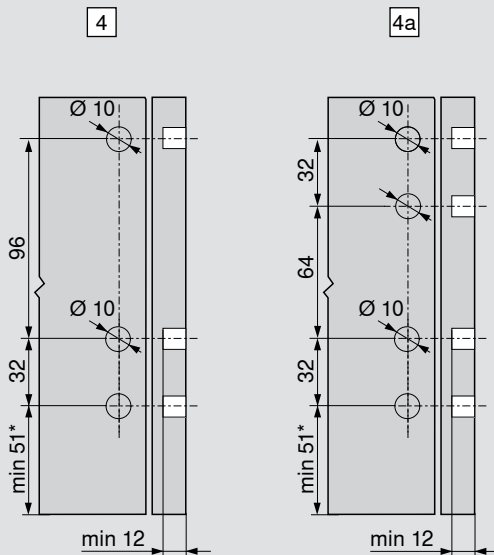


#### Front dimensions for screw-on assembly

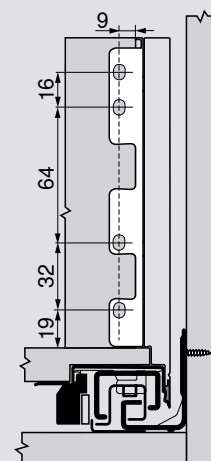


FA Front overlay

#### Front drilling distances for EXPANDO



#### Back installation dimensions



\* + 1 mm if cabinet profiles are installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment



## High fronted pull-out – height C

LEGRABOX pure  
LEGRABOX free



### Cabinet profile screw position – 40 kg

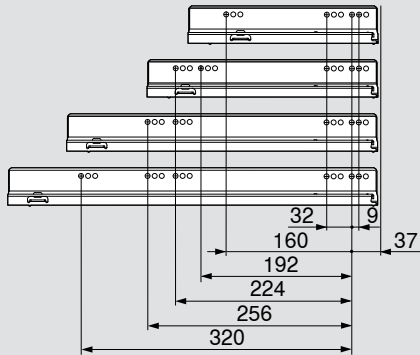
NL (mm)

270

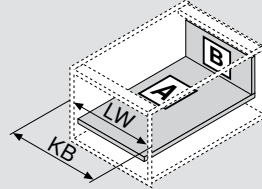
300, 350

400–500

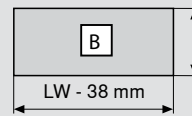
550, 600



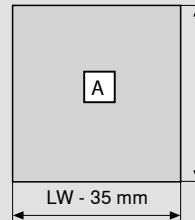
### Cutting dimensions for 16 mm chipboard



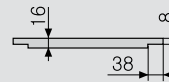
KB Cabinet width  
LW Internal cabinet width  
NL Nominal length



**Back**  
148 mm



**Base**  
Chipboard back  
NL - 10 mm



Notch dimension

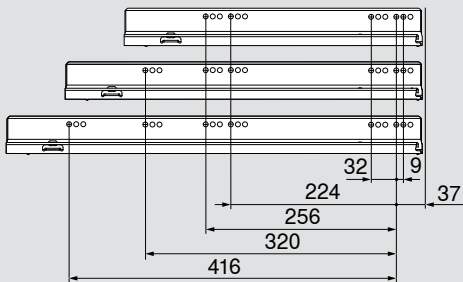
### Cabinet profile screw position – 70 kg

NL (mm)

450

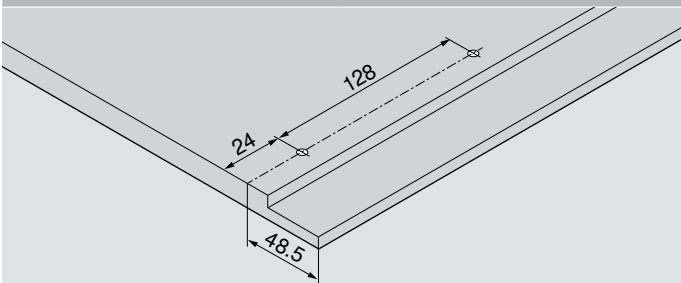
500–600

650

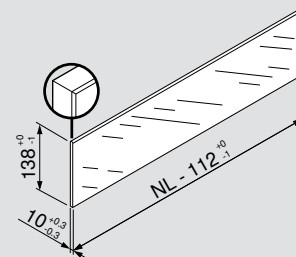


Min. internal cabinet depth = NL + 3 mm

### Drilling distances base



### Glass design element (side) for LEGRABOX free



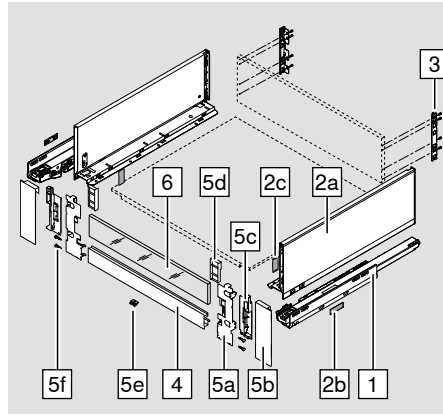
The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" as per the DIN EN 14749 norm Nov.2005. For norm compliance no safety glass is required. The edge is a polished flat-ended edge with a 1 mm ± 0.5 mm bevel.

# LEGRABOX pure

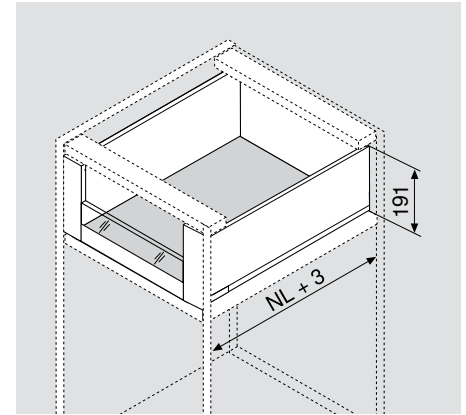


## Inner pull-out – height C Front piece with a high or low design element

### Product



### Space requirement



NL Nominal length

### Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S*			TIP-ON			
	270 mm	40 kg	750.2701S		40 kg	750.2701T		
	300 mm	40 kg	750.3001S		40 kg	750.3001T		
	350 mm	40 kg	750.3501S		40 kg	750.3501T		
	400 mm	40 kg	750.4001S		40 kg	750.4001T		
	450 mm	40 kg	70 kg	750.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	70 kg	750.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	70 kg	750.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	70 kg	750.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm		70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	270 mm	770C2702S				770C2702I
	300 mm	770C3002S				770C3002I
	350 mm	770C3502S				770C3502I
	400 mm	770C4002S				770C4002I
450 mm	770C4502S				770C4502I	
500 mm	770C5002S				770C5002I	
550 mm	770C5502S				770C5502I	
600 mm	770C6002S				770C6002I	
650 mm	770C6502S				770C6502I	

\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

## Inner pull-out – height C Front piece with a high or low design element

LEGRABOX pure



	<b>3 Chipboard back fixings left/right</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height C	<b>ZB7C000S</b>				

	<b>4 Front piece with groove</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI-M
	Aluminium				
For cutting to size	<b>ZV7.1043MN1</b>				
<b>Cutting</b>	LW - 126 mm				

	<b>5 Front piece set</b>				
	<b>Consisting of:</b>				
	5a Front fixing left/right	5d Adapter piece for low design element left/right			
	5b Outer cover caps left/right	5e Locking piece			
	5c Interior cover caps left/right	5f Screws			
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	INGL
Steel				Stainless steel	
<b>ZI7.2CS0</b>				<b>ZI7.2CI0</b>	

	<b>6 High glass design element (for inner pull-out, front)*</b>		
	<b>Cabinet width</b>	Side panel thicknesses 15 and 16 mm	Side panel thicknesses 18 and 19 mm
	450 mm	<b>ZE7W338G</b>	<b>ZE7W332G</b>
	600 mm	<b>ZE7W488G</b>	<b>ZE7W482G</b>
	900 mm	<b>ZE7W788G</b>	<b>ZE7W782G</b>
1200 mm	<b>ZE7W1088G</b>	<b>ZE7W1082G</b>	

	<b>6 Low glass design element (for inner pull-out, front)*</b>		
	<b>Cabinet width</b>	Side panel thicknesses 15 and 16 mm	Side panel thicknesses 18 and 19 mm
	450 mm	<b>ZE7V338G</b>	<b>ZE7V332G</b>
	600 mm	<b>ZE7V488G</b>	<b>ZE7V482G</b>
	900 mm	<b>ZE7V788G</b>	<b>ZE7V782G</b>
1200 mm	<b>ZE7V1088G</b>	<b>ZE7V1082G</b>	

### Accessories

	<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>	
	Ø 4 x 15 mm	<b>61D.1500</b>
In order to achieve optimal assembly, we recommend that you use flat headed screws.		

# LEGRABOX free

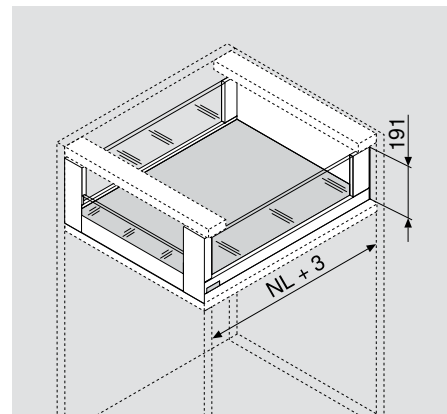
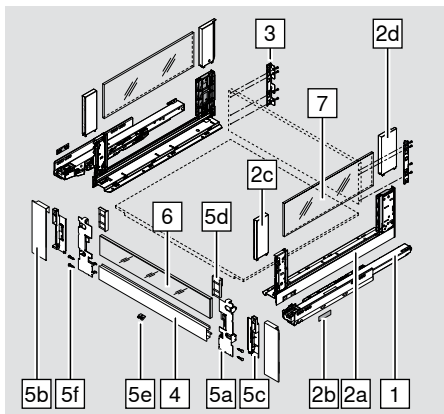


## Inner pull-out – height C Front piece with a high or low design element

### Product



### Space requirement



NL Nominal length

### Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S*				TIP-ON		
	350 mm	40 kg	750.3501S		40 kg	750.3501T		
	400 mm	40 kg	750.4001S		40 kg	750.4001T		
	450 mm	40 kg	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm		70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set						
	Consisting of:						
	2a Drawer side left/right						
	2b Customer branding						
	2c BOXCOVER front						
	2d BOXCOVER back						
	Colour variants						
	NL	TS-M	OG-M	PS-M	SW-M	INGL	
		Steel					Stainless steel
	350 mm	780C3502S					780C3502I
400 mm	780C4002S					780C4002I	
450 mm	780C4502S					780C4502I	
500 mm	780C5002S					780C5002I	
550 mm	780C5502S					780C5502I	
600 mm	780C6002S					780C6002I	
650 mm	780C6502S					780C6502I	

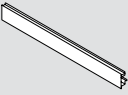
3	Chipboard back fixings left/right				
	Colour variants				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height C	ZB7C000S				

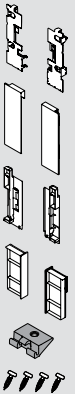
\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

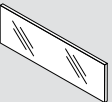
## Inner pull-out – height C Front piece with a high or low design element

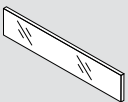
LEGRABOX free

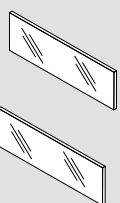


	<b>4 Front piece with groove</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI-M
	Aluminium				
	For cutting to size <b>ZV7.1043MN1</b>				
<b>Cutting</b>		LW - 126 mm			

	<b>5 Front piece set</b>				
	<b>Consisting of:</b>				
	5a Front fixing left/right	5d Adapter piece for low design element left/right			
	5b Outer cover caps left/right	5e Locking piece			
	5c Interior cover caps left/right	5f Screws			
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	INGL
Steel				Stainless steel	
<b>ZI7.2CS0</b>				<b>ZI7.2CI0</b>	

	<b>6 High glass design element (for inner pull-out, front)*</b>		
	<b>Cabinet width</b>	Side panel thicknesses 15 and 16 mm	Side panel thicknesses 18 and 19 mm
	450 mm	<b>ZE7W338G</b>	<b>ZE7W332G</b>
	600 mm	<b>ZE7W488G</b>	<b>ZE7W482G</b>
	900 mm	<b>ZE7W788G</b>	<b>ZE7W782G</b>
1200 mm	<b>ZE7W1088G</b>	<b>ZE7W1082G</b>	

	<b>6 Low glass design element (for inner pull-out, front)*</b>		
	<b>Cabinet width</b>	Side panel thicknesses 15 and 16 mm	Side panel thicknesses 18 and 19 mm
	450 mm	<b>ZE7V338G</b>	<b>ZE7V332G</b>
	600 mm	<b>ZE7V488G</b>	<b>ZE7V482G</b>
	900 mm	<b>ZE7V788G</b>	<b>ZE7V782G</b>
1200 mm	<b>ZE7V1088G</b>	<b>ZE7V1082G</b>	

	<b>7 Glass design element (side)</b>		
	<b>NL</b>		
	350 mm		<b>ZE7S238G</b>
	400 mm		<b>ZE7S288G</b>
	450 mm		<b>ZE7S338G</b>
	500 mm		<b>ZE7S388G</b>
	550 mm		<b>ZE7S438G</b>
	600 mm		<b>ZE7S488G</b>
	650 mm		<b>ZE7S538G</b>

LEGRABOX pure  
LEGRABOX free



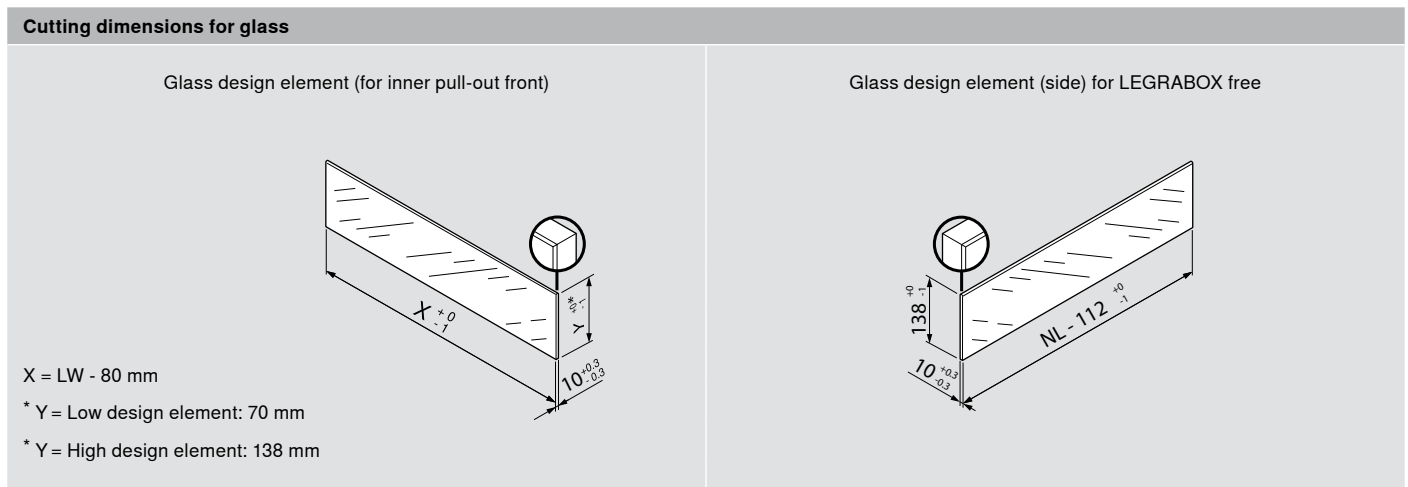
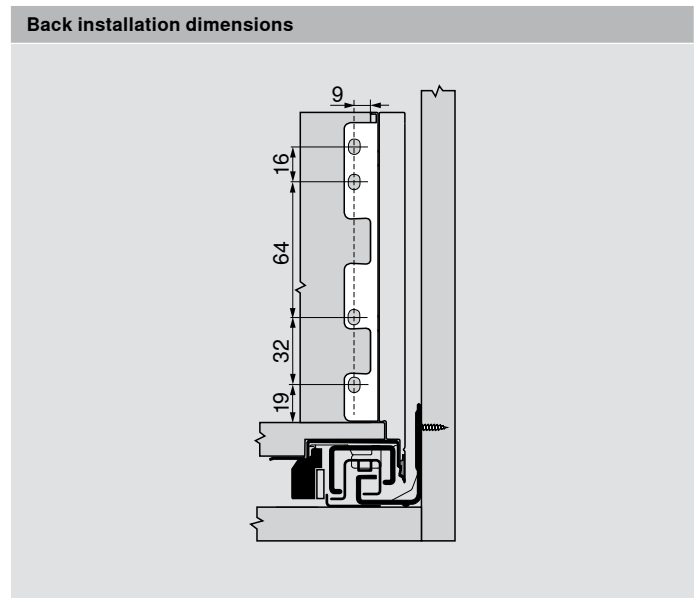
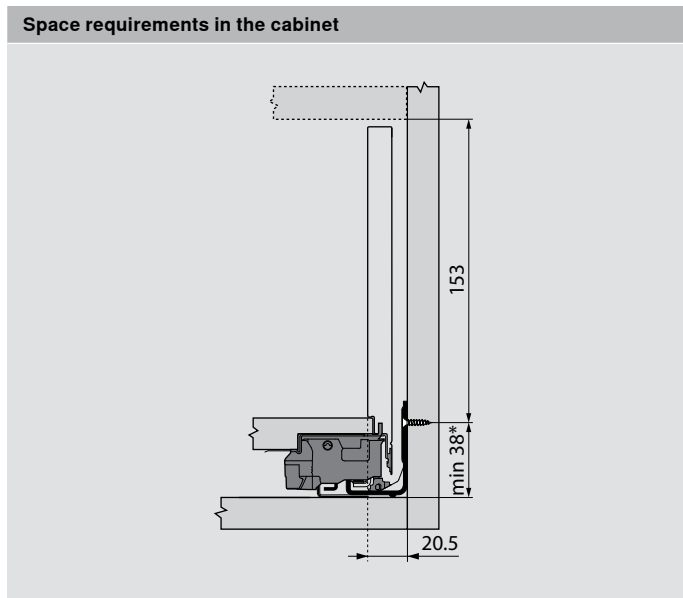
Inner pull-out – height C  
Front piece with a high or low design element

### Order specification

#### Accessories

<b>Transportation lock for design element (side)</b>		
	For transporting pre-assembled design elements (side)	
		2 x <b>780C0009</b>
<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>		
	Ø 4 x 15 mm	<b>61D.1500</b>
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

### Planning



The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" as per the DIN EN 14749 norm Nov.2005. For norm compliance no safety glass is required. The edge is a polished flat-ended edge with a 1 mm ± 0.5 mm bevel.

## Inner pull-out – height C Front piece with a high or low design element

LEGRABOX pure  
LEGRABOX free



### Glass cutter set



65.8000

### Cabinet profile screw position – 40 kg

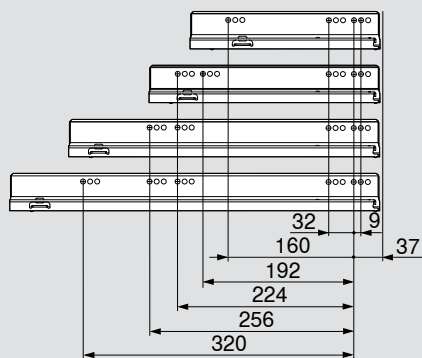
NL (mm)

270

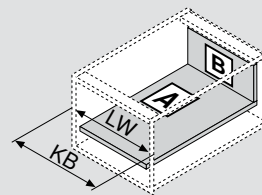
300, 350

400–500

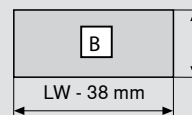
550, 600



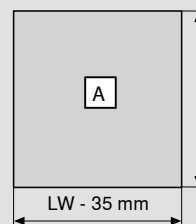
### Cutting dimensions for 16 mm chipboard



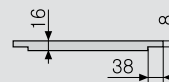
KB Cabinet width  
LW Internal cabinet width  
NL Nominal length



**Back**  
148 mm



**Base**  
Chipboard back  
NL - 10 mm



Notch dimension

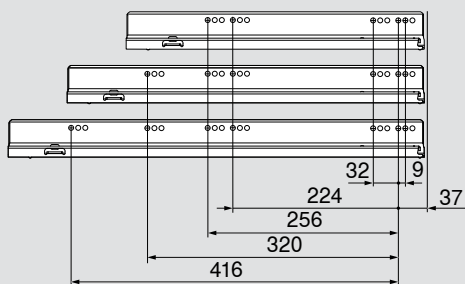
### Cabinet profile screw position – 70 kg

NL (mm)

450

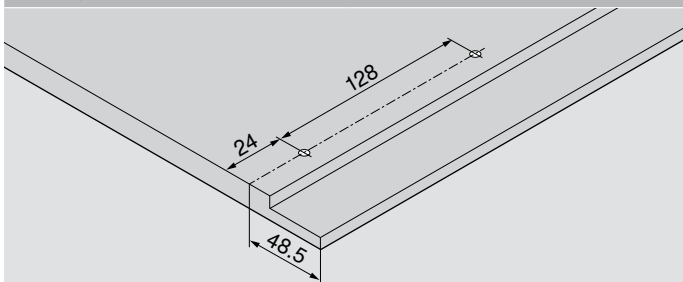
500–600

650

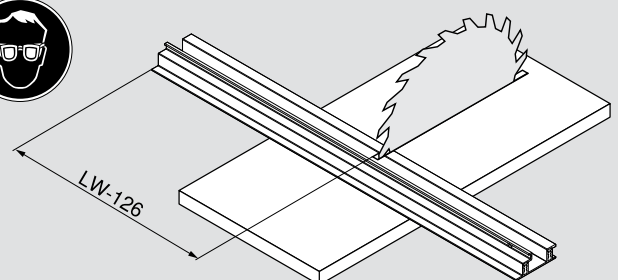


Min. internal cabinet depth = NL + 3 mm

### Drilling distances base



### Cutting – front piece with groove



# LEGRABOX pure

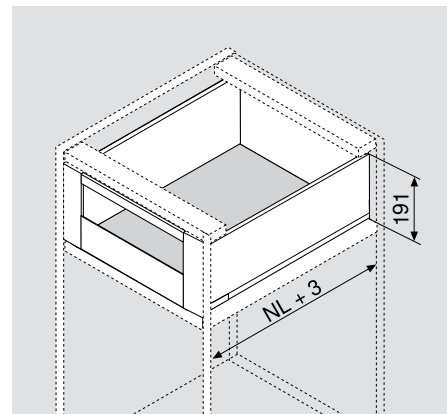
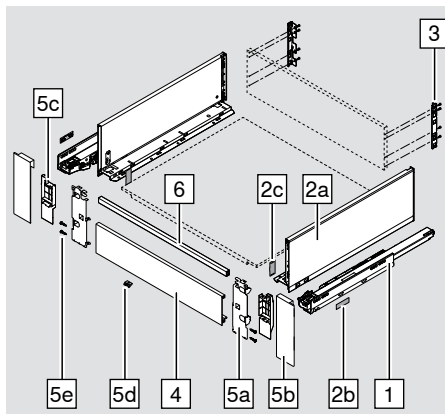


## Inner pull-out – height C Front piece with gallery

### Product



### Space requirement



NL Nominal length

### Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S*			TIP-ON			
	270 mm	40 kg	750.2701S		40 kg	750.2701T		
	300 mm	40 kg	750.3001S		40 kg	750.3001T		
	350 mm	40 kg	750.3501S		40 kg	750.3501T		
	400 mm	40 kg	750.4001S		40 kg	750.4001T		
	450 mm	40 kg	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm		70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	270 mm	770C2702S				770C2702I
	300 mm	770C3002S				770C3002I
	350 mm	770C3502S				770C3502I
	400 mm	770C4002S				770C4002I
450 mm	770C4502S				770C4502I	
500 mm	770C5002S				770C5002I	
550 mm	770C5502S				770C5502I	
600 mm	770C6002S				770C6002I	
650 mm	770C6502S				770C6502I	

\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



## Inner pull-out – height C Front piece with gallery

LEGRABOX pure



	<b>3 Chipboard back fixings left/right</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height C	<b>ZB7C000S</b>				

	<b>4 Front piece without groove</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI-M
	Aluminium				
For cutting to size	<b>ZV7.1043C01</b>				
<b>Cutting</b>	LW - 126 mm				

	<b>5 Front piece set</b>				
	<b>Consisting of:</b>				
	5a Front fixing left/right	5d Locking piece			
	5b Outer cover caps left/right	5e Screws			
	5c Interior cover caps left/right				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	INGL
Steel				Stainless steel	
<b>ZI7.3CS0</b>				<b>ZI7.3CI0</b>	

	<b>6 Cross gallery</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI-M
	Aluminium				
For cutting to size	<b>ZR7.1080U</b>				
<b>Cutting</b>	LW - 90 mm				

### Accessories

	<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>			
	Ø 4 x 15 mm			
	<b>61D.1500</b>			
In order to achieve optimal assembly, we recommend that you use flat headed screws.				

# LEGRABOX free

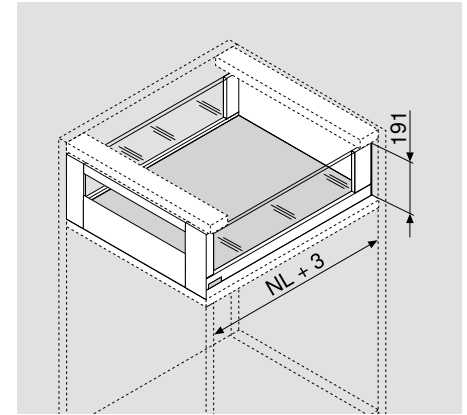
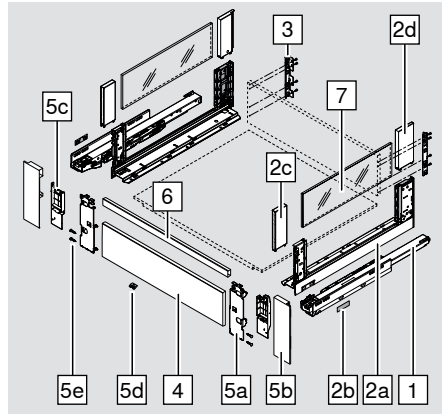


## Inner pull-out – height C Front piece with gallery

### Product



### Space requirement



NL Nominal length

### Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S*				TIP-ON		
	350 mm	40 kg	750.3501S		40 kg	750.3501T		
	400 mm	40 kg	750.4001S		40 kg	750.4001T		
	450 mm	40 kg	70 kg	750.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	70 kg	750.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	70 kg	750.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	70 kg	750.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm		70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c BOXCOVER front					
	2d BOXCOVER back					
	Colour variants					
	NL	TS-M	OG-M	PS-M	SW-M	INGL
	Steel					Stainless steel
	350 mm	780C3502S				780C3502I
400 mm	780C4002S				780C4002I	
450 mm	780C4502S				780C4502I	
500 mm	780C5002S				780C5002I	
550 mm	780C5502S				780C5502I	
600 mm	780C6002S				780C6002I	
650 mm	780C6502S				780C6502I	

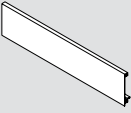
3	Chipboard back fixings left/right				
	Colour variants				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height C	ZB7C000S				

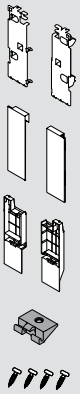
\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

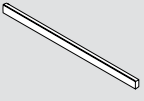
## Inner pull-out – height C Front piece with gallery

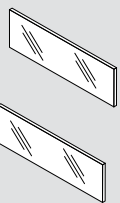
LEGRABOX free



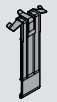
4		Front piece without groove				
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI-M
		Aluminium				
	For cutting to size	ZV7.1043C01				
	<b>Cutting</b>	LW - 126 mm				


5		Front piece set					
	<b>Consisting of:</b>						
	5a	Front fixing left/right	5d	Locking piece			
	5b	Outer cover caps left/right	5e	Screws			
	5c	Interior cover caps left/right					
			Colour variants				
			TS-M	OG-M	PS-M	SW-M	INGL
		Steel					
		ZI7.3CS0					
		Stainless steel					
		ZI7.3CI0					

6		Cross gallery				
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI-M
		Aluminium				
	For cutting to size	ZR7.1080U				
	<b>Cutting</b>	LW - 90 mm				

7		Glass design element (side)		
	<b>NL</b>			
	350 mm	ZE7S238G		
	400 mm	ZE7S288G		
	450 mm	ZE7S338G		
	500 mm	ZE7S388G		
	550 mm	ZE7S438G		
	600 mm	ZE7S488G		
	650 mm	ZE7S538G		

### Accessories

Transportation lock for design element (side)	
	For transporting pre-assembled design elements (side)
	2 x 780C0009

Fixing screws for chipboard back fixings and drawer sides with drawer base	
	Ø 4 x 15 mm
	In order to achieve optimal assembly, we recommend that you use flat headed screws.
	61D.1500

LW Internal cabinet width

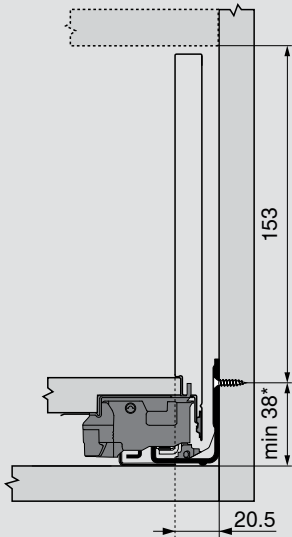
LEGRABOX pure  
LEGRABOX free



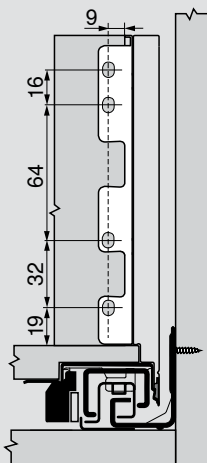
Inner pull-out – height C  
Front piece with gallery

Planning

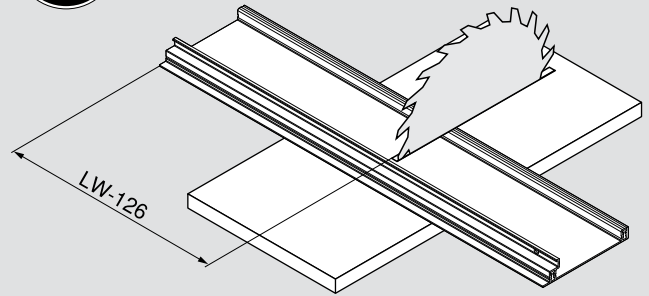
Space requirements in the cabinet



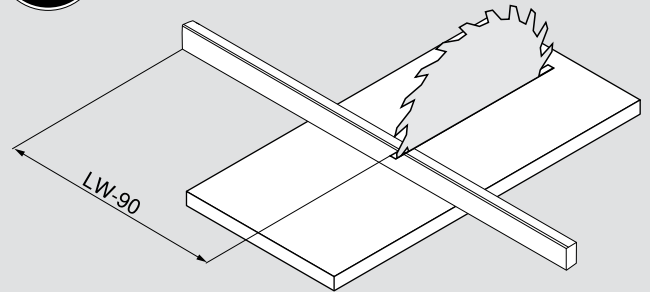
Back installation dimensions



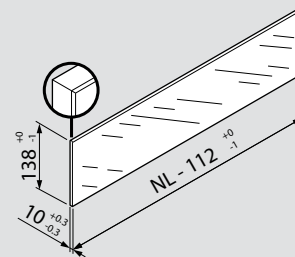
Cutting – front piece without groove



Cutting – gallery



Glass design element (side) for LEGRABOX free



The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" as per the DIN EN 14749 norm Nov.2005. For norm compliance no safety glass is required. The edge is a polished flat-ended edge with a 1 mm ± 0.5 mm bevel.

\* + 1 mm if cabinet profiles are installed before cabinet is assembled

## Inner pull-out – height C Front piece with gallery

LEGRABOX pure  
LEGRABOX free



### Cabinet profile screw position – 40 kg

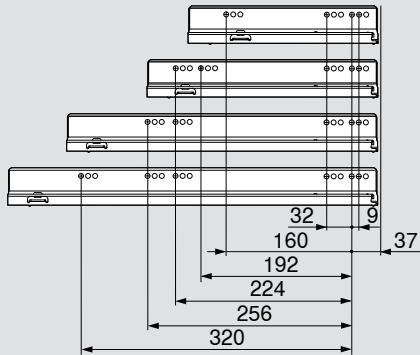
NL (mm)

270

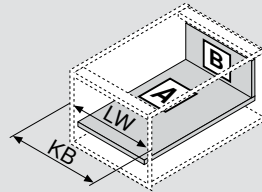
300, 350

400–500

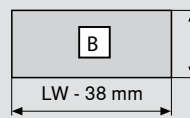
550, 600



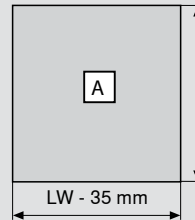
### Cutting dimensions for 16 mm chipboard



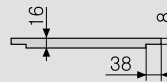
KB Cabinet width  
LW Internal cabinet width  
NL Nominal length



**Back**  
148 mm



**Base**  
Chipboard back  
NL - 10 mm



Notch dimension

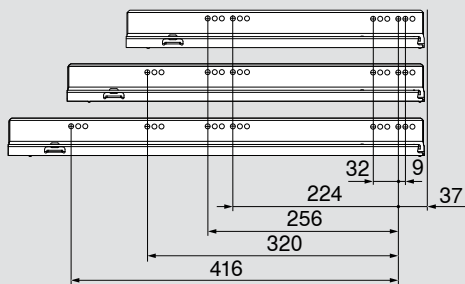
### Cabinet profile screw position – 70 kg

NL (mm)

450

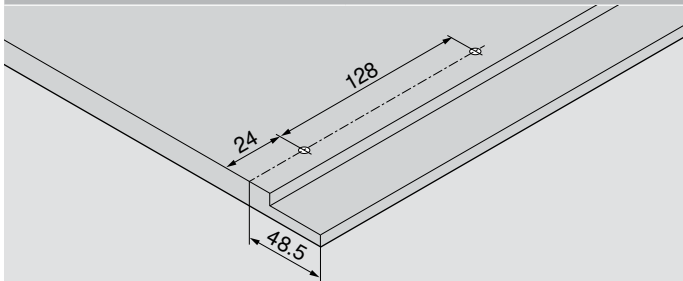
500–600

650



Min. internal cabinet depth = NL + 3 mm

### Drilling distances base

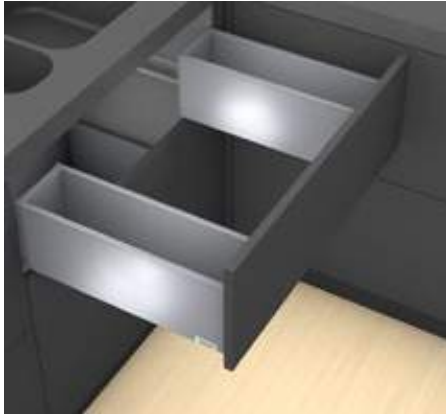


# LEGRABOX pure

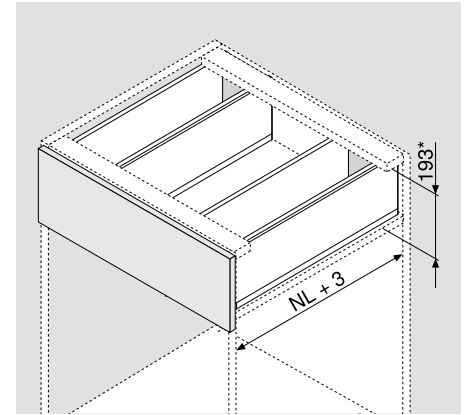
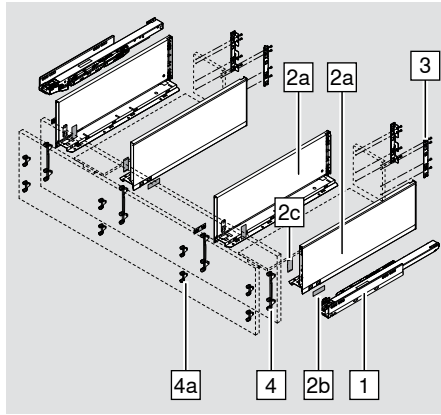


## Sink pull-out – height C

### Product



### Space requirement



NL Nominal length

### Order specification

1	Cabinet profiles left/right				
	NL	BLUMOTION S**		TIP-ON	
	350 mm	40 kg	750.3501S	40 kg	750.3501T
	400 mm	40 kg	750.4001S	40 kg	750.4001T
	450 mm	40 kg	750.4501S	40 kg	750.4501T
	500 mm	40 kg	750.5001S	40 kg	750.5001T
	550 mm	40 kg	750.5501S	40 kg	750.5501T
	600 mm	40 kg	750.6001S	40 kg	750.6001T


For order specification for TIP-ON BLUMOTION sink pull-out, see page 78

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	350 mm	2 x	770C3502S			770C3502I
	400 mm	2 x	770C4002S			770C4002I
450 mm	2 x	770C4502S			770C4502I	
500 mm	2 x	770C5002S			770C5002I	
550 mm	2 x	770C5502S			770C5502I	
600 mm	2 x	770C6002S			770C6002I	


3	Chipboard back fixings left/right					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
Height C	2 x	ZB7C000S				

\* Incl. 2 mm tilt adjustment



\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

4	Front fixing bracket			
	EXPANDO		4 x	ZF7C70E2
	Screws		4 x	ZF7C7002
	EXPANDO T	For more information, see page 61	4 x	ZF7C70T2

## Alternative to 4

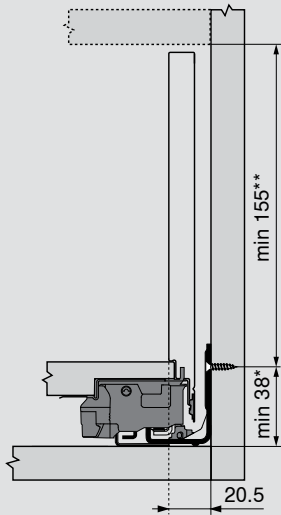
4a	Front fixing bracket			
	EXPANDO		8 x	ZF7M70E2
	Screws		8 x	ZF7M7002
	EXPANDO T	For more information, see page 61	8 x	ZF7M70T2

## Accessories

	Fixing screws for front fixing brackets			
	Ø 3.5 x 15 mm			609.1500
	Ø 3.5 x 17 mm			609.1700
	Fixing screws for chipboard back fixings and drawer sides with drawer base			
	Ø 4 x 15 mm			61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.			

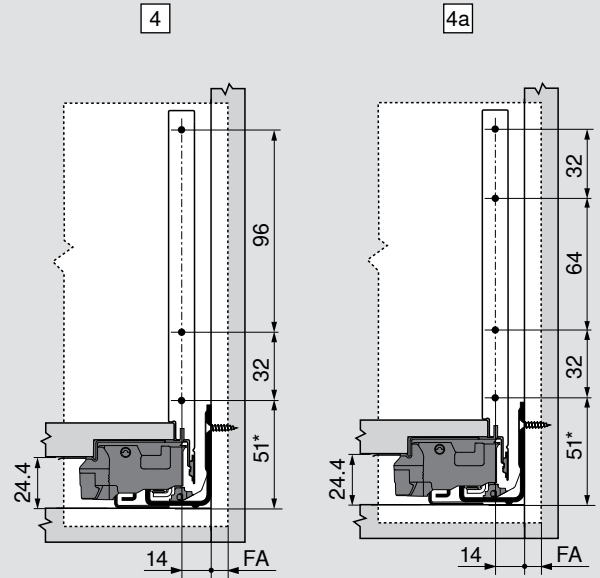
Planning

Space requirements in the cabinet



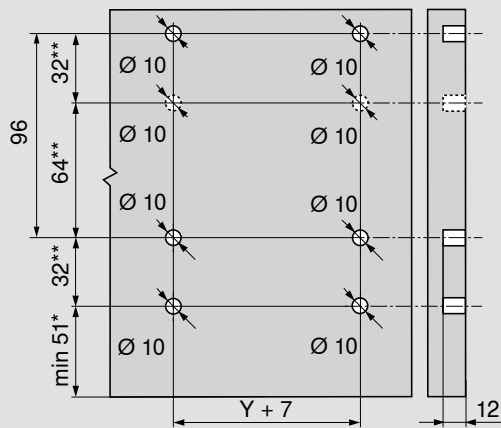
\*\* Incl. 2 mm tilt adjustment

Front dimensions for screw-on assembly



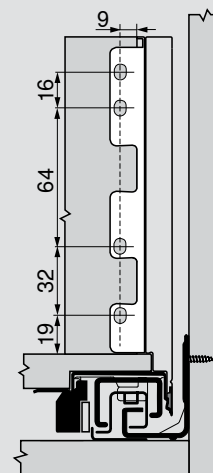
FA Front overlay

Front drilling distances for EXPANDO



32\*\*/64\*\* Alternative to 4

Back installation dimensions



\* + 1 mm if cabinet profiles are installed before cabinet is assembled





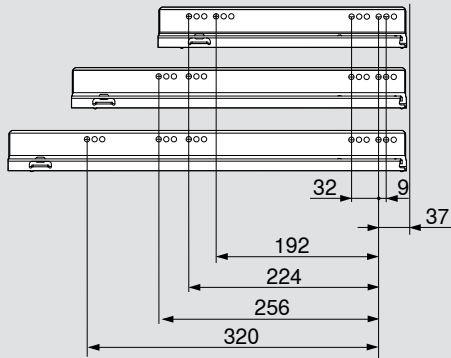
### Cabinet profile screw position – 40 kg

NL (mm)

350

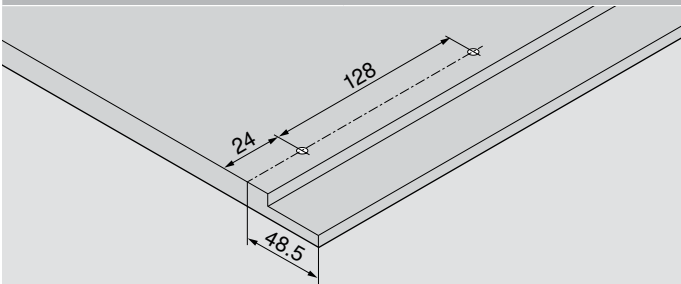
400–500

550, 600

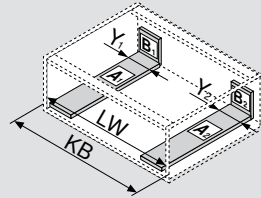


Min. internal cabinet depth = NL + 3 mm

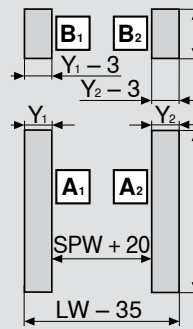
### Drilling distances base



### Cutting dimensions for 16 mm chipboard



- KB Cabinet width
- LW Internal cabinet width
- NL Nominal length
- SPW Internal width between sink drawer sides



**Back**  
148 mm

**Base**  
Chipboard back  
NL - 10 mm

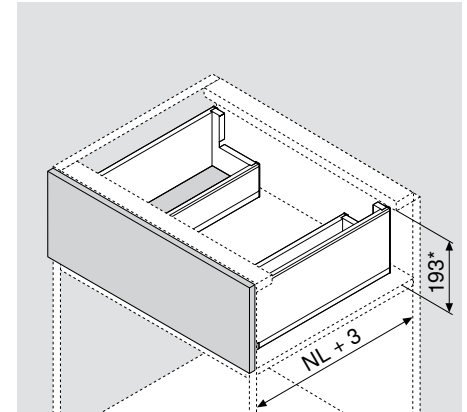
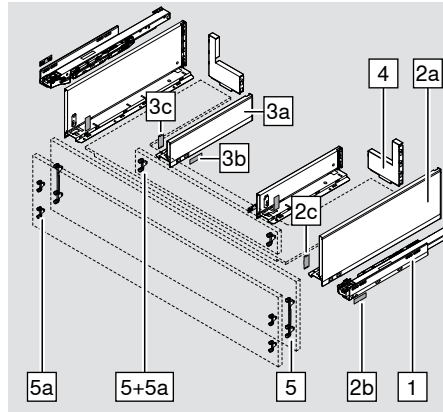
Y min. (mm) 115

Y max. (mm) 155

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S**				TIP-ON			
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm			70 kg	753.6501S			70 kg	753.6501T

For order specification for TIP-ON BLUMOTION sink pull-out, see page 78

2	Drawer side set exterior. Height C					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	450 mm	770C4502S				770C4502I
500 mm	770C5002S				770C5002I	
550 mm	770C5502S				770C5502I	
600 mm	770C6002S				770C6002I	
650 mm	770C6502S				770C6502I	

\* Incl. 2 mm tilt adjustment

\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

## Sink pull-out – height C

LEGRABOX pure



3	Drawer side set interior, height M					
	<b>Consisting of:</b>					
	3a Drawer side left/right					
	3b Customer branding					
	3c Cover caps					
	<b>Colour variants</b>					
		TS-M	OG-M	PS-M	SW-M	INGL
	<b>NL</b>	Steel				Stainless steel
	300 mm	770M3002S				770M3002I
350 mm	770M3502S				770M3502I	
400 mm	770M4002S				770M4002I	
450 mm	770M4502S				770M4502I	
500 mm	770M5002S				770M5002I	
Drawer side interior = drawer side exterior – 150 mm						

4	Steel back L-shape left/right					
	<b>Colour variants</b>					
		TS-M	OG-M	PS-M	SW-M	TS-M*
	Cabinet width 900 mm	Steel				
	Height C	ZB7C129S.6S				

5	Front fixing bracket exterior, height C		
	EXPANDO	2 x	ZF7C70E2
	Screws	2 x	ZF7C7002
	EXPANDO T**	2 x	ZF7C70T2
<b>Front fixing bracket interior, height M</b>			
	EXPANDO	2 x	ZF7M70E2
	Screws	2 x	ZF7M7002

## Alternative to 5

5a	Front fixing bracket			
	EXPANDO		6 x	ZF7M70E2
	Screws		6 x	ZF7M7002
	EXPANDO T** + EXPANDO	4 x	ZF7M70T2	+ 2 x

## Accessories

Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm	609.1500
	Ø 3.5 x 17 mm	609.1700
Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm	61D.1500
In order to achieve optimal assembly, we recommend that you use flat headed screws.		

\* Suitable for Stainless steel (Inox) Anti-fingerprint

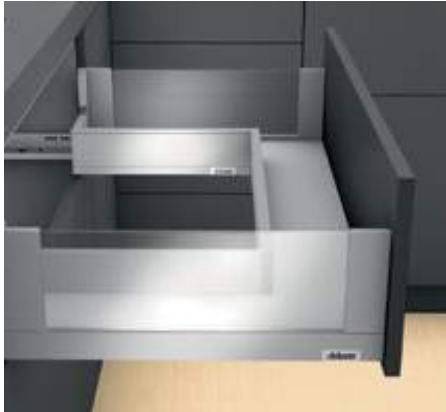
\*\* For more information, see page 61

# LEGRABOX free

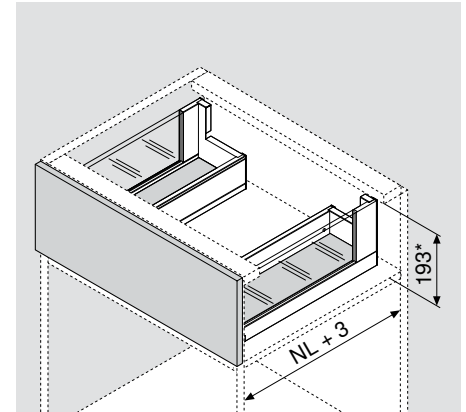
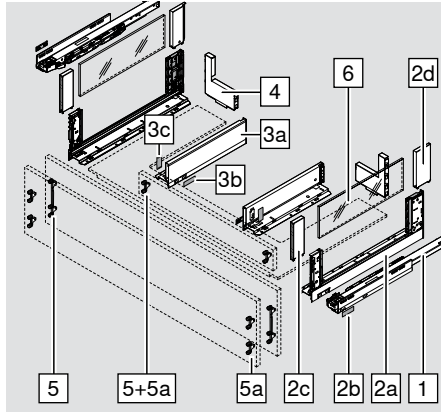


## Sink pull-out – height C

### Product



### Space requirement



NL Nominal length

### Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S**				TIP-ON			
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm			70 kg	753.6501S			70 kg	753.6501T

For order specification for TIP-ON BLUMOTION sink pull-out, see page 78

2	Drawer side set exterior. Height C					
	Consisting of:					
	2a	Drawer side left/right				
	2b	Customer branding				
	2c	BOXCOVER front				
	2d	BOXCOVER back				
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
450 mm	780C4502S				780C4502I	
500 mm	780C5002S				780C5002I	
550 mm	780C5502S				780C5502I	
600 mm	780C6002S				780C6002I	
650 mm	780C6502S				780C6502I	

\* Incl. 2 mm tilt adjustment

\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

## Sink pull-out – height C

LEGRABOX free



3		Drawer side set interior, height M				
	<b>Consisting of:</b>					
	3a Drawer side left/right					
	3b Customer branding					
	3c Cover caps					
	<b>Colour variants</b>					
		TS-M	OG-M	PS-M	SW-M	INGL
	<b>NL</b>	Steel				Stainless steel
	300 mm	770M3002S				770M3002I
350 mm	770M3502S				770M3502I	
400 mm	770M4002S				770M4002I	
450 mm	770M4502S				770M4502I	
500 mm	770M5002S				770M5002I	
Drawer side interior = drawer side exterior – 150 mm						

4		Steel back L-shape left/right				
	<b>Colour variants</b>					
		TS-M	OG-M	PS-M	SW-M	TS-M*
	Cabinet width 900 mm	Steel				
Height C	ZB7C129S.6S					

5		Front fixing bracket exterior, height C		
	EXPANDO	2 x	ZF7C70E2	
	Screws	2 x	ZF7C7002	
	EXPANDO T**	2 x	ZF7C70T2	
		Front fixing bracket interior, height M		
	EXPANDO	2 x	ZF7M70E2	
	Screws	2 x	ZF7M7002	

### Alternative to 5

5a		Front fixing bracket			
	EXPANDO	6 x	ZF7M70E2		
	Screws	6 x	ZF7M7002		
	EXPANDO T** + EXPANDO	4 x	ZF7M70T2	+ 2 x	ZF7M70E2

6		Glass design element (side)	
	<b>NL</b>		
	450 mm		ZE7S338G
	500 mm		ZE7S388G
	550 mm		ZE7S438G
	600 mm		ZE7S488G
	650 mm		ZE7S538G

\* Suitable for Stainless steel (Inox) Anti-fingerprint

\*\* For more information, see page 61

LEGRABOX pure  
LEGRABOX free



## Sink pull-out – height C

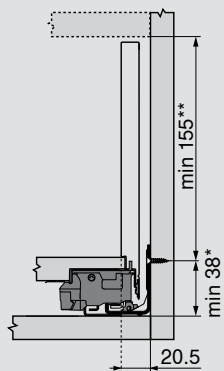
### Order specification

#### Accessories

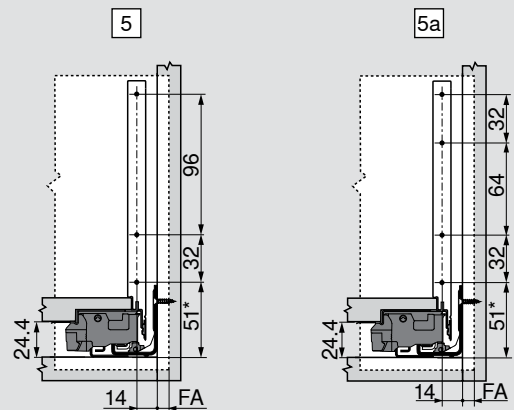
<b>Transportation lock for design element (side)</b>		
	For transporting pre-assembled design elements (side)	
		2 x <b>780C0009</b>
<b>Fixing screws for front fixing brackets</b>		
	Ø 3.5 x 15 mm	<b>609.1500</b>
	Ø 3.5 x 17 mm	<b>609.1700</b>
<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>		
	Ø 4 x 15 mm	<b>61D.1500</b>
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

### Planning

#### Space requirements in the cabinet

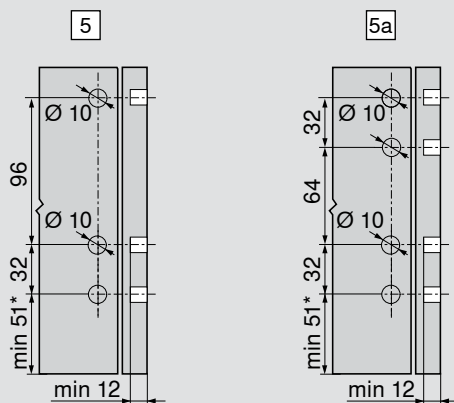


#### Front dimensions for screw-on assembly

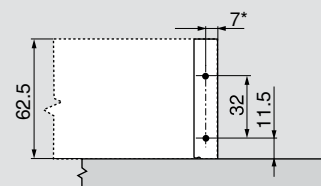


FA Front overlay

#### Front drilling distances for EXPANDO



#### Centre piece dimensions



\* + 1.5 mm for application of ZF7M70E2

\* + 1 mm if cabinet profiles are installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment

## Sink pull-out – height C

LEGRABOX pure  
LEGRABOX free

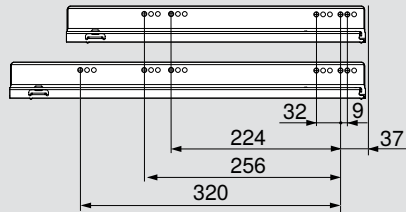


### Cabinet profile screw position – 40 kg

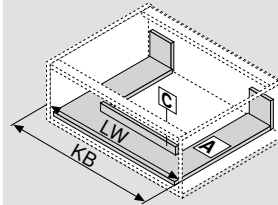
NL (mm)

450, 500

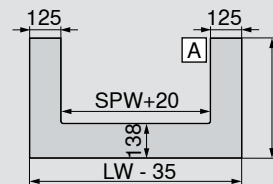
550, 600



### Cutting dimensions for 16 mm chipboard

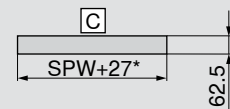


- KB Cabinet width
- LW Internal cabinet width
- NL Nominal length
- R Radius
- SPW Internal width between sink drawer sides

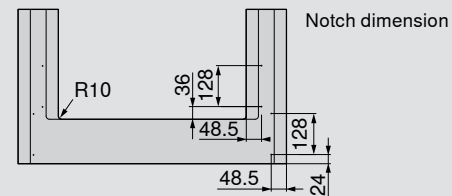


#### Base

- Steel back
- NL - 21 mm



#### Centre piece



#### Notch dimension

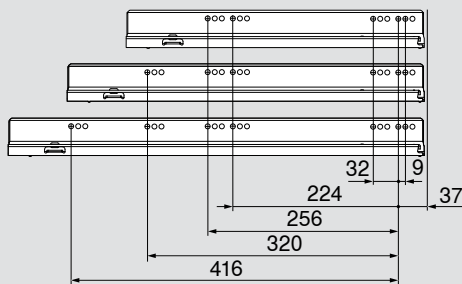
### Cabinet profile screw position – 70 kg

NL (mm)

450

500–600

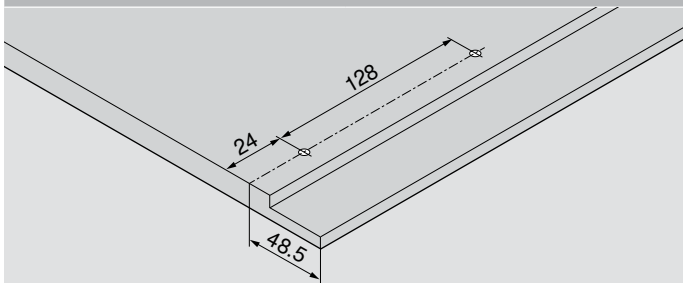
650



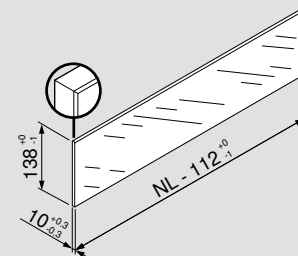
Min. internal cabinet depth = NL + 3 mm

\* + 3 mm for application of ZF7M70E2

### Drilling distances base



### Glass design element (side) for LEGRABOX free

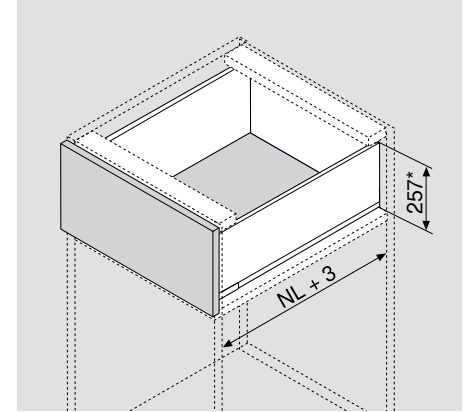
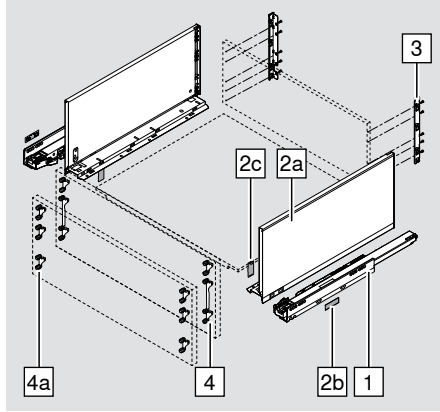


The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" as per the DIN EN 14749 norm Nov.2005. For norm compliance no safety glass is required. The edge is a polished flat-ended edge with a 1 mm ± 0.5 mm bevel.

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right									
	NL	BLUMOTION S**				TIP-ON				
	400 mm	40 kg	750.4001S		40 kg	750.4001T				
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T	
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T	
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T	
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T	
	650 mm			70 kg	753.6501S			70 kg	753.6501T	

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	400 mm	770F4002S				770F4002I
	450 mm	770F4502S				770F4502I
500 mm	770F5002S				770F5002I	
550 mm	770F5502S				770F5502I	
600 mm	770F6002S				770F6002I	
650 mm	770F6502S				770F6502I	

\* Incl. 2 mm tilt adjustment

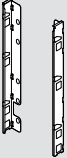
\*\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION




## High fronted pull-out – height F


LEGRABOX





	<b>Chipboard back fixings left/right</b>				
	<b>Colour variants</b>				
	TS-M	OG-M	PS-M	SW-M	NI
	Steel				
Height F	ZB7F000S				

	<b>Front fixing bracket</b>				
	EXPANDO	2 x	ZF7C70E2	+ 2 x	ZF7M70E2
	Screws	2 x	ZF7C7002	+ 2 x	ZF7M7002
	EXPANDO T	2 x	ZF7C70T2	+ 2 x	ZF7M70T2
For more information, see page 61					

### Alternative to 4

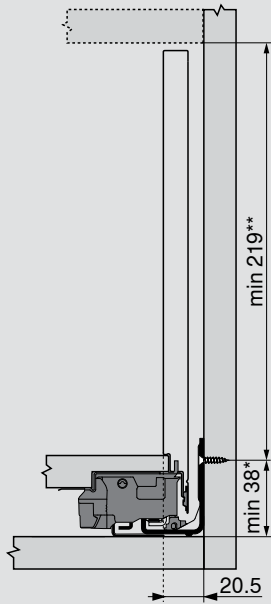
	<b>Front fixing bracket</b>				
	EXPANDO			6 x	ZF7M70E2
	Screws			6 x	ZF7M7002
	EXPANDO T			6 x	ZF7M70T2
For more information, see page 61					

### Accessories

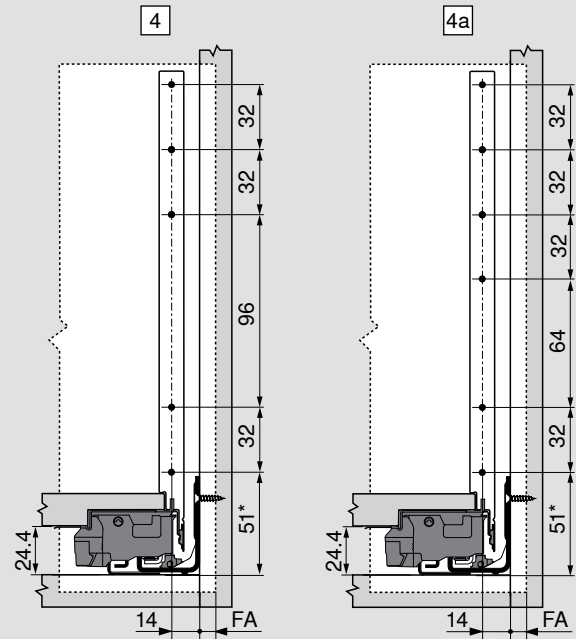
	<b>Fixing screws for front fixing brackets</b>		
	Ø 3.5 x 15 mm		609.1500
	Ø 3.5 x 17 mm		609.1700
	<b>Fixing screws for chipboard back fixings and drawer sides with drawer base</b>		
	Ø 4 x 15 mm		61D.1500
In order to achieve optimal assembly, we recommend that you use flat headed screws.			

Planning

Space requirements in the cabinet

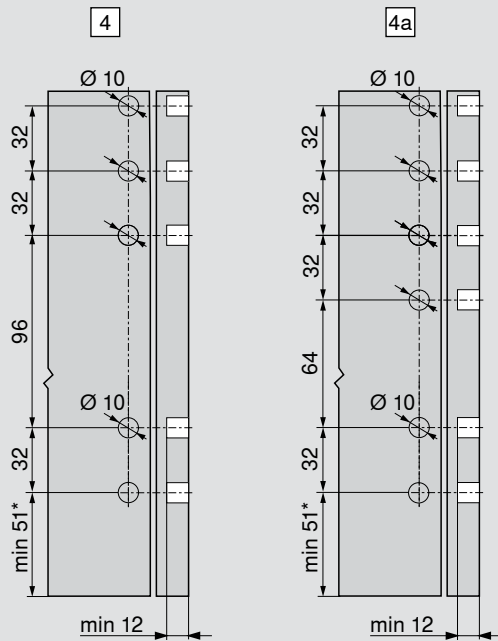


Front dimensions for screw-on assembly

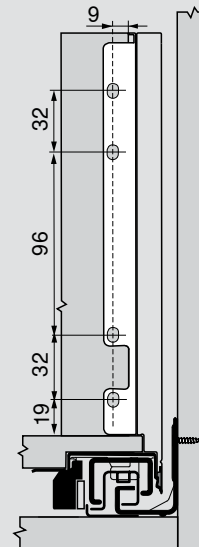


FA Front overlay

Front drilling distances for EXPANDO



Back installation dimensions



\* + 1 mm if cabinet profiles are installed before cabinet is assembled  
 \*\* Incl. 2 mm tilt adjustment

# High fronted pull-out – height F

LEGRABOX

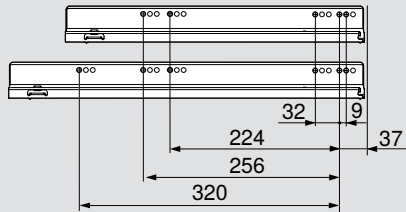


## Cabinet profile screw position – 40 kg

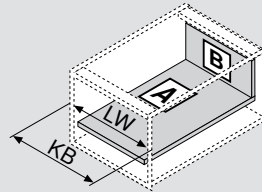
NL (mm)

400–500

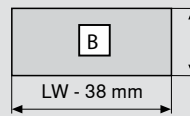
550, 600



## Cutting dimensions for 16 mm chipboard

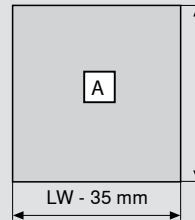


- KB Cabinet width
- LW Internal cabinet width
- NL Nominal length



### Back

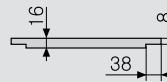
212 mm



### Base

Chipboard back

NL - 10 mm



Notch dimension

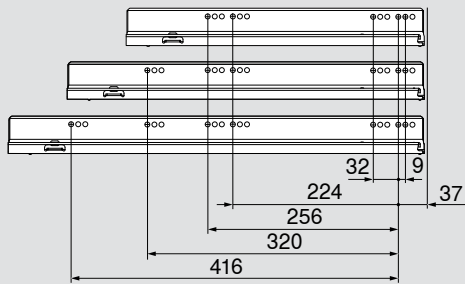
## Cabinet profile screw position – 70 kg

NL (mm)

450

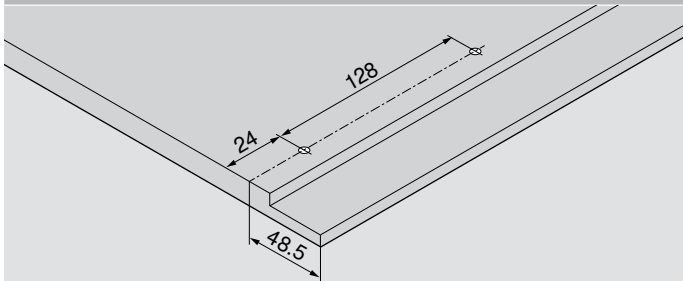
500–600

650

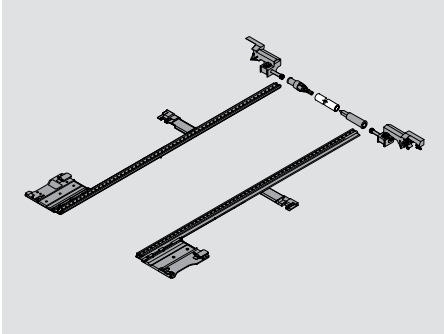


Min. internal cabinet depth = NL + 3 mm

## Drilling distances base



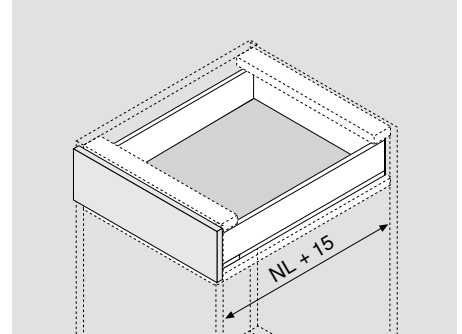
Side stabiliser



Description

- Additional stabilisation for extra wide pull-outs
- Recommendation: KB 900 to 1400 mm
- Aluminium rod suitable for KB 1400 mm, for cutting to size
- Suitable for use in combination with BLUMOTION, SERVO-DRIVE, TIP-ON BLUMOTION and TIP-ON
- No additional space requirement at the bottom

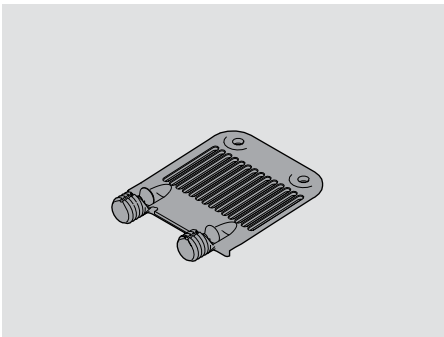
Space requirement



Order specification

	<b>Side stabiliser</b>	
	NL	
	250–400 mm	ZS7M400LU
	450–650 mm	ZS7M650LU
	Shaft cutting: LW - 295 mm	
	Gear rack cutting: NL + 10 mm	

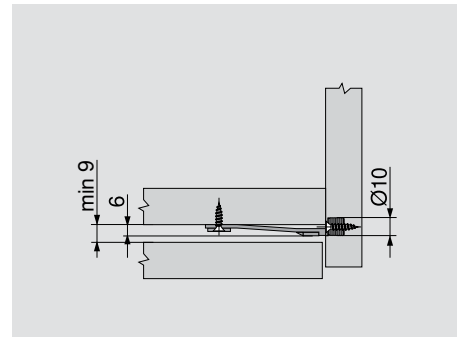
Base stabiliser



Description

- For stabilising wide drawer bases
- Reinforces the connection between the base and the front
- Recommendation: KB 900 mm and higher, min. 1 piece

Space requirement

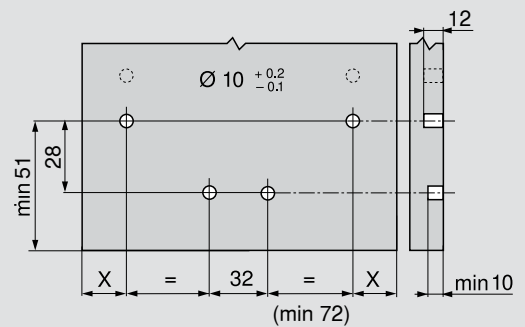


Order specification

	<b>Base stabiliser</b>	
		Z96.10E1

Planning

Front drilling distances



X = 14 mm + front overlay

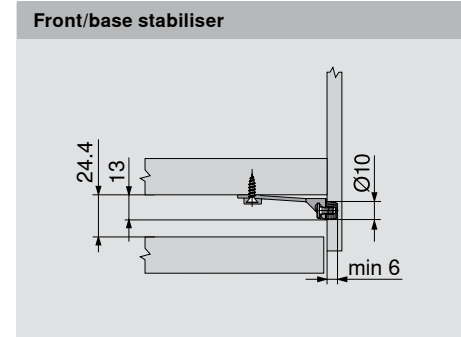
EXPANDO T



Description

- EXPANDO T fixing system, pre-assembled
- For thin fronts measuring 8 mm and above in thickness
- For various front materials with sufficient stability and strength
- For three different applications (lift systems, doors, pull-outs)

Space requirement

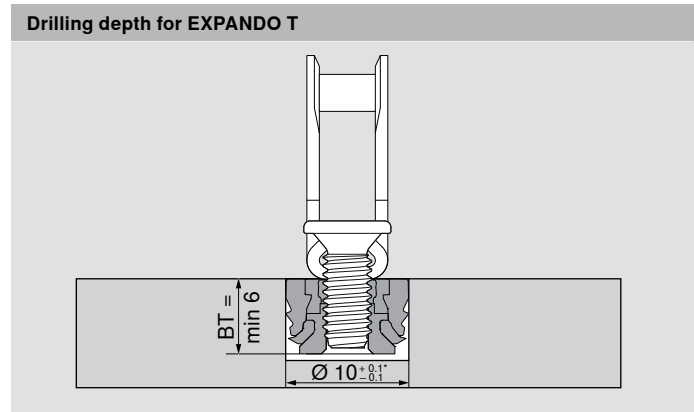
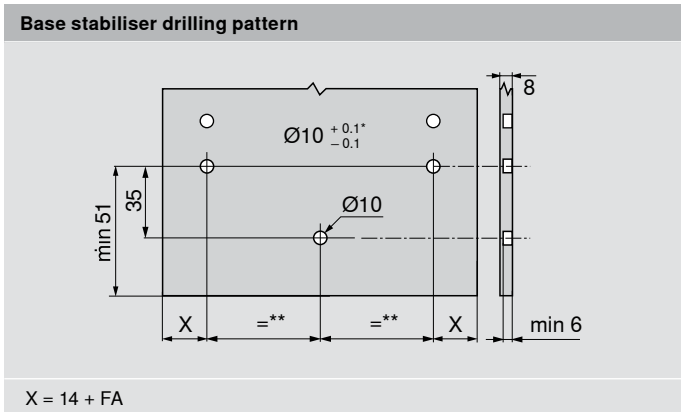


Order specification for box systems

Front fixing bracket			
	Height		
	N	2x	ZF7N70T2
	M	2x	ZF7M70T2
	K	2x	ZF7K70T2
	C	2x	ZF7C70T2
Fixing positions according to the Blum catalogue			

Front/base stabiliser	
	From cabinet width of 601 mm, 1 piece
	From cabinet width of 901 mm, 2 pieces
	From front heights of 381 mm, 1 piece
	Z96.00T1

Planning



Area of application and assembly recommendation

EXPANDO T is suitable for fixing Blum fittings to thin panel materials in furniture manufacturing.

Materials tested by Blum	Nm
Chipboard (transverse tensile strength > 0.45 N/mm <sup>2</sup> )	1.5
MDF (transverse tensile strength > 0.6 N/mm <sup>2</sup> )	1.5
HDF	2
HPL	2
Mineral composites	2
Nero Assoluto natural granite stone	3
Quartz composite artificial stone	3
Ceramic plates	3

Disclaimer of liability

Blum accepts no liability for the use of EXPANDO T in combination with materials not listed or fittings from other manufacturers. It is recommended that the assembly be carried out by an experienced furniture manufacturer.



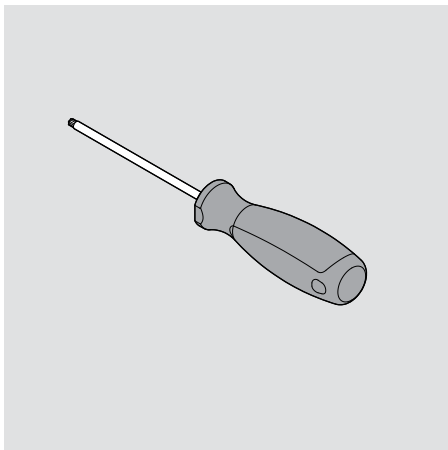
EXPANDO T  
Assembly

[www.blum.com/EXPANDO\\_T\\_8](http://www.blum.com/EXPANDO_T_8)

BT Drilling depth  
FA Front overlay  
Nm Minimum tightening torque

\* For stone and ceramic +0.2/-0.1 mm  
\*\* Min. 80

TORX screwdriver



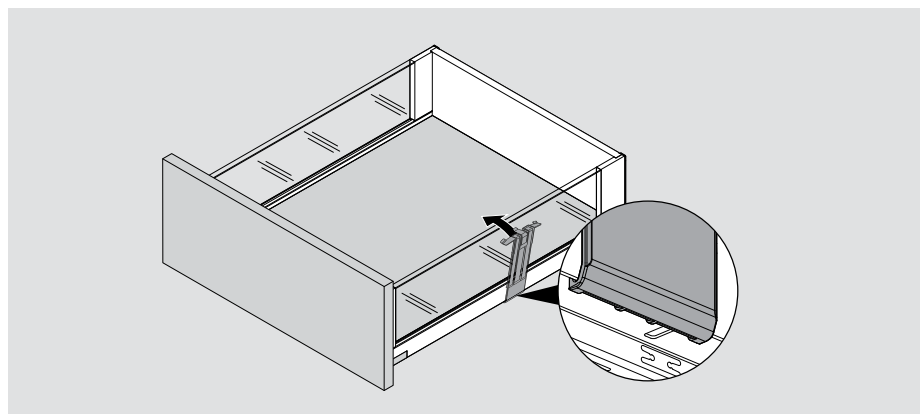
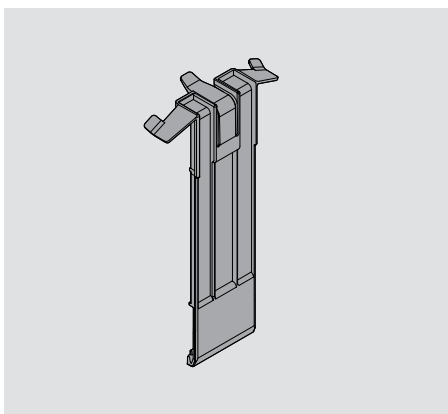
Description

- TORX size 20 (T20)
- Blade length 35/100 mm
- Total length 100/210 mm
- Orange handle with Blum print
- For adjustment of LEGRABOX

Order specification

TORX screwdriver		
	<b>Total length</b>	
	100 mm	623.882.2
	<b>Total length</b>	
	210 mm	209.093.7

Transportation lock for LEGRABOX free



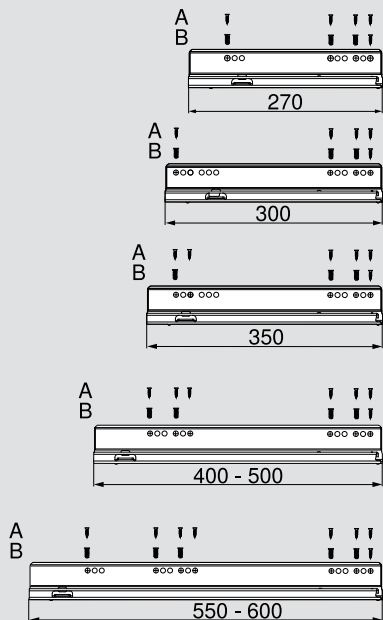
Order specification

Transportation lock for LEGRABOX free		
		780C0009

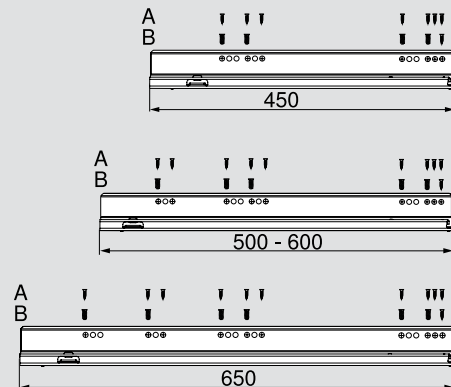
BLUMOTION S or TIP-ON cabinet profiles

<b>A</b>	<b>Chipboard screw</b>	
	Ø 3.5 x 15 mm	609.1500
<b>B</b>	<b>System screw</b>	
	Ø 6 x 14.5 mm	661.145

Cabinet profile 750–40 kg

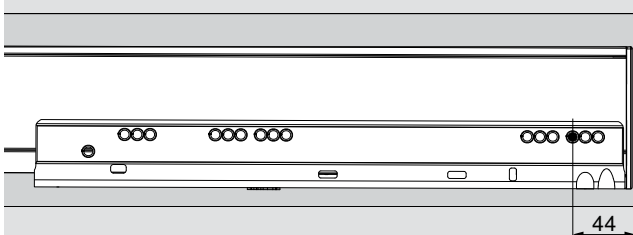


Cabinet profile 753–70 kg

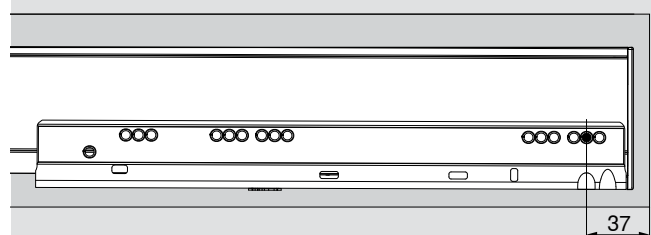


Screw position – inner drawers and inner pull-outs

Variant 1



Variant 2

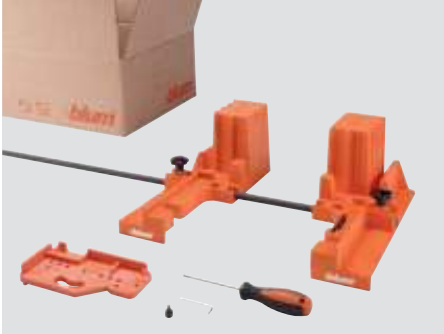


# LEGRABOX



## Assembly devices

### Starter kit



#### Starter kit

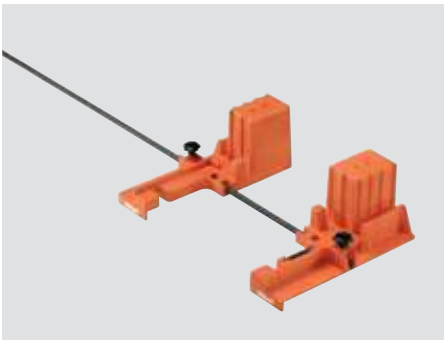
This starter kit of assembly devices makes assembly quick and easy.

ZMM.0700.20

#### Consisting of:

- 1a BOXFIX E-L
- 1b Drilling template for LEGRABOX
- 1c TORX screwdriver

### BOXFIX E-L



#### BOXFIX E-L

For manual assembly of LEGRABOX pull-outs.

ZMM.0700

### BOXFIX P



#### BOXFIX P

For efficient, simple assembling and screwing of LEGRABOX and TANDEMBOX.

ZMM.2750

### Base router



#### Base router

For easy and precise notching of the drawer base.

M35.7200



## Assembly devices Assembly, adjustment and removal

LEGRABOX



### Drilling template for LEGRABOX



#### Drilling template for LEGRABOX

For precise pre-drilling on the base and back.

ZML.7000

### Universal drilling template

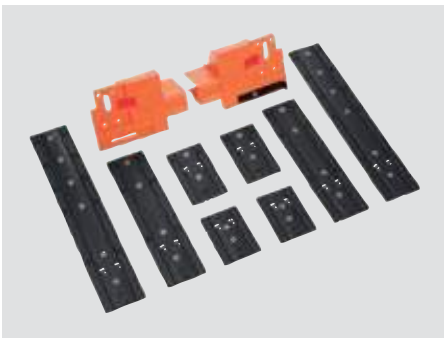


#### Universal drilling template

The multifunctional assembly device.

ZML.0040.01

### Marking template for LEGRABOX



#### Marking template for LEGRABOX

For precise marking of the front drillings.

ZML.3710

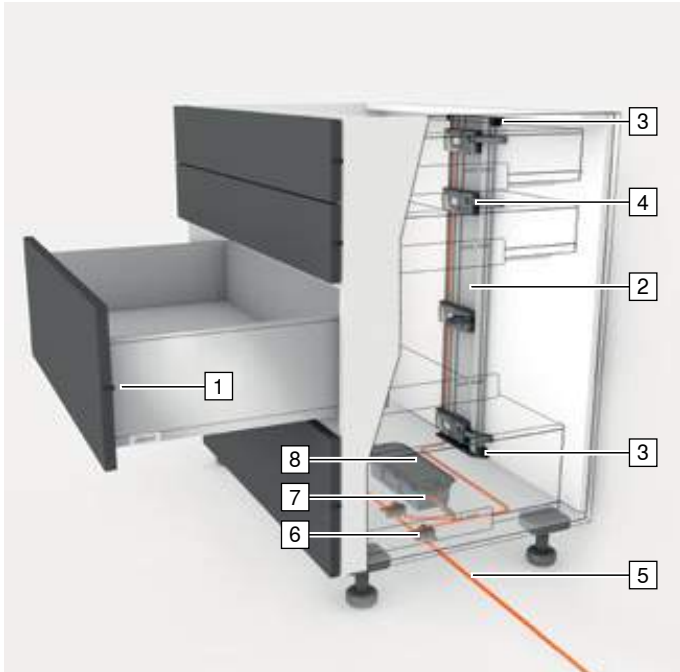
### Assembly, adjustment and removal



> LEGRABOX  
Assembly, adjustment and removal

[www.blum.com/legrabox2](http://www.blum.com/legrabox2)

## Product



## Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With vertical bracket profile
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Easy assembly and cabling
- Shallow installation depth


## Assembly, adjustment and removal




> SERVODRIVE  
Assembly, adjustment and removal


[www.blum.com/servodrive1](http://www.blum.com/servodrive1)

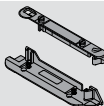
## Order specification

	<b>1 Blum distance bumper</b>	
	Ø 5 mm	993.0530
	Ø 8 mm	993.0830.01
	Front height up to 300 mm: 2 pieces per pull-out	
	Front height 300 mm and higher: 4 pieces per pull-out	
When using a 70 kg LEGRABOX runner, install four Blum distance bumpers		

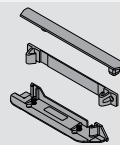
	<b>2 Bracket profile with cable</b>	
	Aluminium	
	<b>Length</b>	
	650 mm	Z10T650AA
	700 mm	Z10T700AA
	710 mm	☎ Z10T710AA
750 mm	Z10T750AA	
800 mm	Z10T800AA	


## Alternative to 2


	<b>Bracket profile without cable</b>	
	Aluminium for cutting to size	
	<b>Length</b>	
	1170 mm	Z10T1170A
Cutting: LH - 10 mm		

	<b>3 Upper/lower bracket profile attachment</b>	
	<b>Horizontal cross member</b>	
		Z10D01E0.01

## Alternative to 3

	<b>Lower/back bracket profile attachment</b>	
	<b>Vertical cross member</b>	
		Z10D01EA.01

	<b>4 Drive unit</b>	
	Z10A3000.03	

	<b>Lever cap</b>	
	Z10A3006	
Required for LEGRABOX height M with an LW of 267–286 mm, in combination with a steel back		

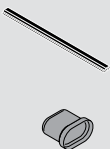
# SERVO-DRIVE

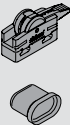
## Standard cabinet with horizontal and vertical cross members

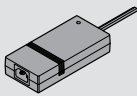
LEGRABOX

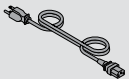


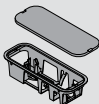
### Order specification

<b>5</b>	<b>Distribution cable and cable end protector</b>
	<p><b>Consisting of:</b> 1x SERVO-DRIVE black electrical cable for cutting to size 5x cable end protector</p>
	8 m <b>Z10K800AE</b>
	Can be used as a distribution cable and bracket profile cable


<b>6</b>	<b>Connecting node and cable end protector</b>
	<p><b>Consisting of:</b> 1x connecting node 2x cable end protector</p>
	<b>Z10V100E.01</b>

<b>7</b>	<b>Blum transformer 24 W</b>
	<p>Language packages: Installation instructions and instruction leaflet</p>
	DE, EN, FR, IT, NL <b>Z10NE030A</b>
	DA, EN, FI, NO, SV <b>Z10NE030B</b>
	EL, EN, HR, SL, SR, TR <b>Z10NE030C</b>
	EN, ES, FR, IT, PT <b>Z10NE030D</b>
	CS, HU, SK, PL <b>Z10NE030E</b>
	BG, ET, LT, LV, RO, RU <b>Z10NE030F</b>
	EN, ES, FR, (US, CA) <b>Z10NE030G</b>
	EN, ZH <b>Z10NE030H</b>
	Only one Blum transformer permitted per distribution cable!


	<b>Flex</b>
	Flex – countries
	AR <b>Z10M200A</b>
	UK <b>Z10M200B</b>
	CH <b>Z10M200C</b>
	DK <b>Z10M200D</b>
	Europe <b>Z10M200E</b>
	IN <b>Z10M200H</b>
	IL <b>Z10M200I</b>
	JP <b>Z10M200J</b>
	AU <b>Z10M200K</b>
	CL <b>Z10M200L</b>
	CN <b>Z10M200N</b>
	TW <b>Z10M200T</b>
	US, CA <b>Z10M200U</b>
	ZA <b>Z10M200Z</b>
	BR <b>Z10M200S.01</b>
	Europe without plug <b>Z10M200E.OS</b>


<b>8</b>	<b>Transformer unit housing</b>
	For cabinet base fixing
	With lid
	<b>Z10NG000</b>


**Alternative to 8**

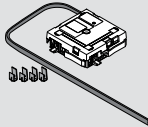
	<b>Transformer unit housing</b>
	For panel fixing
	<b>Z10NG120</b>

### Accessories

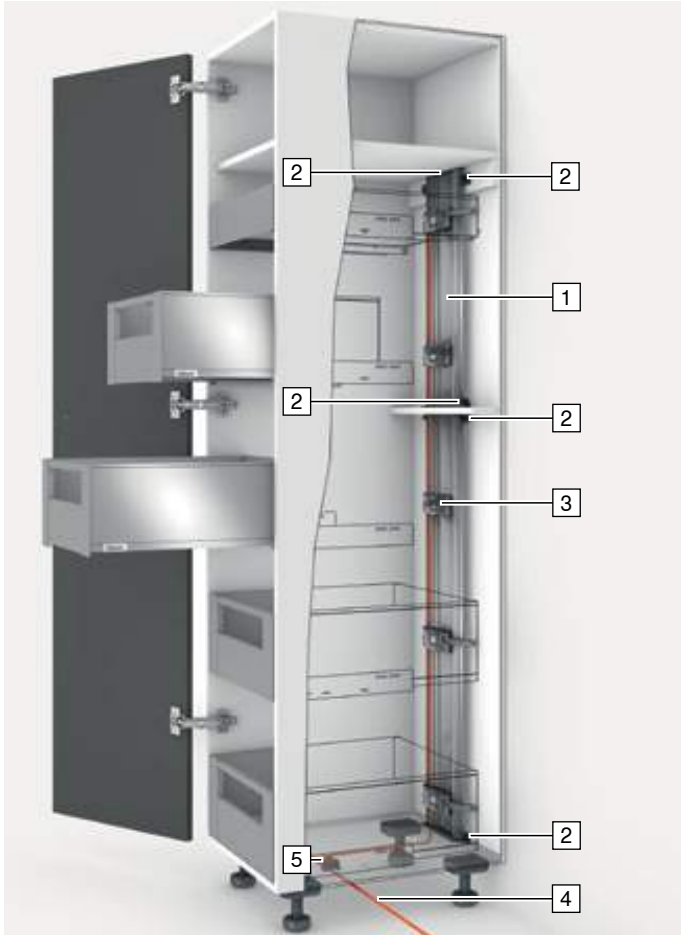
	<b>Cable holder</b>
	<b>Z10K0009</b>

	<b>Base stabiliser</b>
	<b>Z96.10E1</b>
	For more information, see page 60

	<b>Synchronisation cable</b>
	For the synchronisation of two drive units
	<b>Length</b>
	80 mm <b>Z10K008S</b>
	500 mm <b>Z10K050S</b>
	1200 mm <b>Z10K120S</b>
	1600 mm <b>Z10K160S</b>
	Two drive units that are supposed to open simultaneously must be connected via the synchronisation cable

	<b>COMBOX set</b>
	Contains all assembly and cabling components
	<b>Z10ZC00A</b>
	For preventing front collisions when using SERVO-DRIVE in corner situations. Suitable starting with drive unit Z10A3000.02

Product



Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With vertical bracket profile
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Easy assembly and cabling
- Shallow installation depth

Assembly, adjustment and removal



➤ SERVO-DRIVE  
Assembly, adjustment and removal  
[www.blum.com/servodrive1](http://www.blum.com/servodrive1)

Order specification

	<b>1</b> <b>Bracket profile with cable</b>	
	Aluminium	
	<b>Length</b>	
	650 mm	Z10T650AA
	700 mm	Z10T700AA
	710 mm	☎ Z10T710AA
750 mm	Z10T750AA	
800 mm	Z10T800AA	

Alternative to 1

	<b>Bracket profile without cable</b>	
	Aluminium for cutting to size	
	<b>Length</b>	
	1170 mm	Z10T1170A
Cutting: LH - 10 mm		

	<b>2</b> <b>Upper/lower bracket profile attachment</b>	
	<b>Horizontal cross member</b>	
		Z10D01E0.01

Alternative to 2


	<b>Lower/back bracket profile attachment</b>	
	<b>Vertical cross member</b>	
		Z10D01EA.01


# SERVO-DRIVE SPACE TOWER

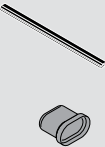
# LEGRABOX

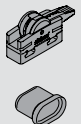


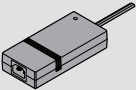
## Order specification

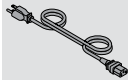
<b>3</b>	<b>Drive unit</b>
	Z10A3000.03


	<b>Lever cap</b>
	Z10A3006
	Required for LEGRABOX height M with an LW of 267–286 mm, in combination with a steel back

<b>4</b>	<b>Distribution cable and cable end protector</b>
	<p><b>Consisting of:</b> 1x SERVO-DRIVE black electrical cable for cutting to size 5x cable end protector</p>
	8 m Z10K800AE
	Can be used as a distribution cable and bracket profile cable


<b>5</b>	<b>Connecting node and cable end protector</b>
	<p><b>Consisting of:</b> 1x connecting node 2x cable end protector</p>
	Z10V100E.01

	<b>Blum transformer 24 W</b>
	<p>Language packages: Installation instructions and instruction leaflet</p>
	DE, EN, FR, IT, NL Z10NE030A
	DA, EN, FI, NO, SV Z10NE030B
	EL, EN, HR, SL, SR, TR Z10NE030C
	EN, ES, FR, IT, PT Z10NE030D
	CS, HU, SK, PL Z10NE030E
	BG, ET, LT, LV, RO, RU Z10NE030F
	EN, ES, FR, (US, CA) Z10NE030G
	EN, ZH Z10NE030H
	Only one Blum transformer permitted per distribution cable!


	<b>Flex</b>
	Flex – countries
	AR Z10M200A
	UK Z10M200B
	CH Z10M200C
	DK Z10M200D
	Europe Z10M200E
	IN ☎ Z10M200H
	IL Z10M200I
	JP Z10M200J
	AU Z10M200K
	CL Z10M200L
	CN Z10M200N
	TW Z10M200T
	US, CA Z10M200U
	ZA Z10M200Z
	BR ☎ Z10M200S.01
	Europe without plug Z10M200E.OS


	<b>Transformer unit housing</b>
	For cabinet base fixing
	With lid
	Z10NG000

### Alternative to cabinet base fixing

	<b>Transformer unit housing</b>
	For panel fixing
	Z10NG120

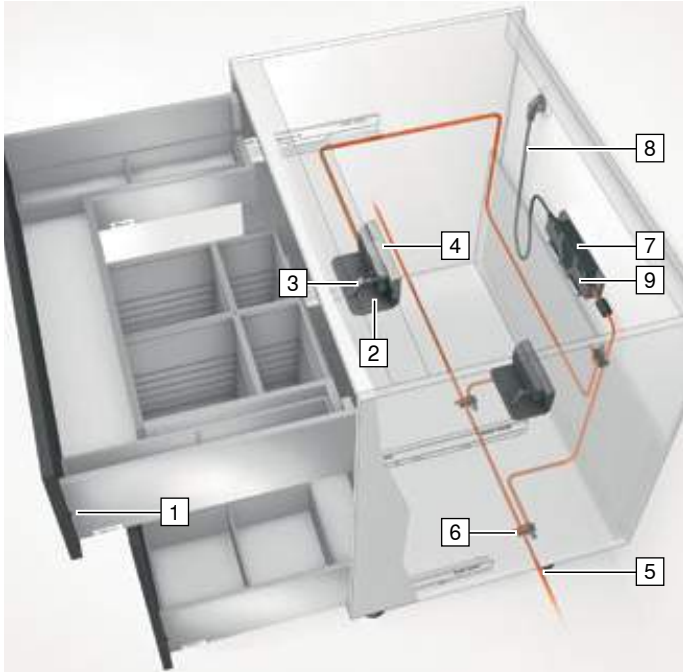
### Accessories

	<b>Cable holder</b>
	Z10K0009

	<b>Synchronisation cable</b>
	For the synchronisation of two drive units
	<b>Length</b>
	80 mm Z10K008S
	500 mm Z10K050S
	1200 mm Z10K120S
	1600 mm Z10K160S
	Two drive units that are supposed to open simultaneously must be connected via the synchronisation cable

LW Internal cabinet width

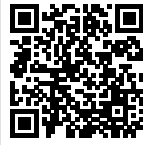
Product



Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With attachment bracket
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Easy assembly and cabling
- Shallow installation depth

Assembly, adjustment and removal



➤ SERVO-DRIVE  
Assembly, adjustment and removal  
[www.blum.com/servodrive1](http://www.blum.com/servodrive1)

Order specification

	<b>1</b>	<b>Blum distance bumper</b>	
		Ø 5 mm	993.0530
		Ø 8 mm	993.0830.01
		Front height up to 300 mm: 2 pieces per pull-out Front height 300 mm and higher: 4 pieces per pull-out When using a 70 kg LEGRABOX runner, install four Blum distance bumpers	
	<b>2</b>	<b>Attachment bracket 1 tier</b>	Z10D0311
		For 1 drive unit	
	<b>3</b>	<b>Drive unit</b>	Z10A3000.03
	<b>4</b>	<b>Protection against dripping water for drive unit</b>	Z10D0316
		Application with attachment bracket 1 tier	

	<b>5</b>	<b>Distribution cable and cable end protector</b>	
		<b>Consisting of:</b> 1x SERVO-DRIVE black electrical cable for cutting to size 5x cable end protector	
		8 m	Z10K800AE
		Can be used as a distribution cable and bracket profile cable	
	<b>6</b>	<b>Connecting node and cable end protector</b>	
		<b>Consisting of:</b> 1x connecting node 2x cable end protector	
			Z10V100E.01

**Order specification**

7	<b>Blum transformer 24 W</b>	
	Language packages: Installation instructions and instruction leaflet	
	DE, EN, FR, IT, NL	Z10NE030A
	DA, EN, FI, NO, SV	Z10NE030B
	EL, EN, HR, SL, SR, TR	Z10NE030C
	EN, ES, FR, IT, PT	Z10NE030D
	CS, HU, SK, PL	Z10NE030E
	BG, ET, LT, LV, RO, RU	Z10NE030F
	EN, ES, FR, (US, CA)	Z10NE030G
	EN, ZH	Z10NE030H
	Only one Blum transformer permitted per distribution cable!	

8	<b>Flex</b>	
	Flex – countries	
	AR	Z10M200A
	UK	Z10M200B
	CH	Z10M200C
	DK	Z10M200D
	Europe	Z10M200E
	IN	☎ Z10M200H
	IL	Z10M200I
	JP	Z10M200J
	AU	Z10M200K
	CL	Z10M200L
	CN	Z10M200N
	TW	Z10M200T
	US, CA	Z10M200U
	ZA	Z10M200Z
	BR	☎ Z10M200S.01
	Europe without plug	Z10M200E.OS

9	<b>Transformer unit housing</b>	
	For cabinet base fixing	
	With lid	Z10NG000

**Alternative to 9**

	<b>Transformer unit housing</b>	
	For panel fixing	
		Z10NG120

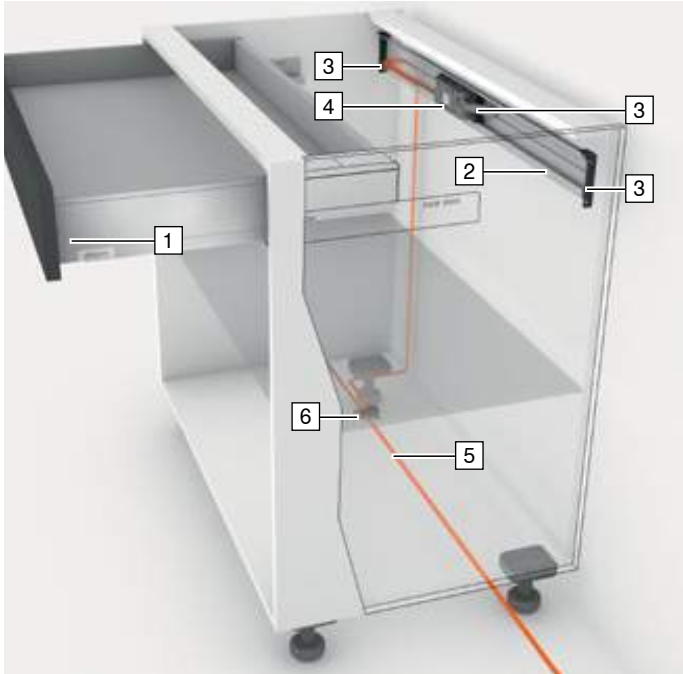
**Accessories**

	<b>Cable holder</b>	
		Z10K0009

	<b>Base stabiliser</b>	
		Z96.10E1
	For more information, see page 60	

**SERVO-DRIVE**  
Cabinet with pull-out element –  
horizontal bracket profile

**Product**



**Description**

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With attachment bracket and horizontal bracket profile
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Quick assembly of pre-mounted parts

**Assembly, adjustment and removal**



➤ SERVO-DRIVE  
Assembly, adjustment and removal  
[www.blum.com/servodrive1](http://www.blum.com/servodrive1)

**Order specification**

	<b>Blum distance bumper</b>	
	Ø 5 mm	993.0530
	Ø 8 mm	993.0830.01
	Front height up to 300 mm: 2 pieces per pull-out Front height 300 mm and higher: 4 pieces per pull-out When using a 70 kg LEGRABOX runner, install four Blum distance bumpers	

	<b>Horizontal bracket profile</b>	
	Aluminium for cutting to size	
	<b>Length</b> 1143 mm	Z10T1143B
Cutting: LW – 19 mm, up to KB 1200 mm (max. LW 1162)		

	<b>Horizontal bracket profile attachment</b>	
	<b>Consisting of:</b> 1x bracket profile attachment left/right 1x bracket profile adapter for drive unit	Z10D5210

KB Cabinet width  
LW Internal cabinet width

	<b>Drive unit</b>	
		Z10A3000.03

	<b>Lever cap</b>	
		Z10A3006
Required for LEGRABOX height M with an LW of 267–286 mm, in combination with a steel back		

	<b>Distribution cable and cable end protector</b>	
	<b>Consisting of:</b> 1x SERVO-DRIVE black electrical cable for cutting to size 5x cable end protector	
	8 m	Z10K800AE
Can be used as a distribution cable and bracket profile cable		

	<b>Connecting node and cable end protector</b>	
	<b>Consisting of:</b> 1x connecting node 2x cable end protector	Z10V100E.01



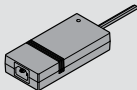
# SERVO-DRIVE

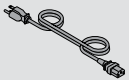
## Cabinet with pull-out element – horizontal bracket profile

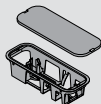
LEGRABOX




### Order specification

Blum transformer 24 W		
	Language packages: Installation instructions and instruction leaflet	
	DE, EN, FR, IT, NL	Z10NE030A
	DA, EN, FI, NO, SV	Z10NE030B
	EL, EN, HR, SL, SR, TR	Z10NE030C
	EN, ES, FR, IT, PT	Z10NE030D
	CS, HU, SK, PL	Z10NE030E
	BG, ET, LT, LV, RO, RU	Z10NE030F
	EN, ES, FR, (US, CA)	Z10NE030G
	EN, ZH	Z10NE030H
	Only one Blum transformer permitted per distribution cable!	

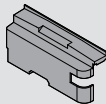
Flex		
	Flex – countries	
	AR	Z10M200A
	UK	Z10M200B
	CH	Z10M200C
	DK	Z10M200D
	Europe	Z10M200E
	IN	☎ Z10M200H
	IL	Z10M200I
	JP	Z10M200J
	AU	Z10M200K
	CL	Z10M200L
	CN	Z10M200N
	TW	Z10M200T
	US, CA	Z10M200U
	ZA	Z10M200Z
	BR	☎ Z10M200S.01
	Europe without plug	Z10M200E.OS


Transformer unit housing	
	For cabinet base fixing
	With lid


#### Alternative to cabinet base fixing

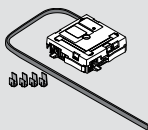
Transformer unit housing		
	For panel fixing	Z10NG120

#### Accessories

Protection against dripping water for drive unit		
	For horizontal bracket profile	Z10T00B7.01

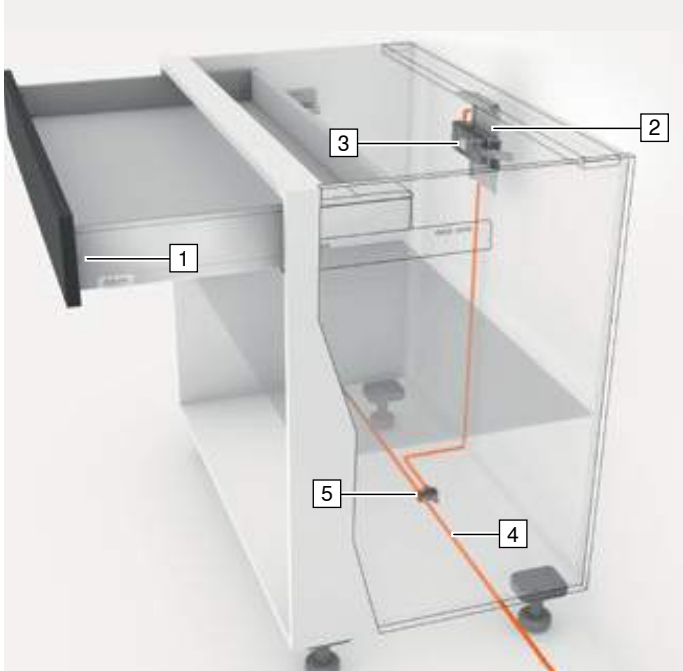
Cable holder		
		Z10K0009

Base stabiliser		
		Z96.10E1
	For more information, see page 60	

COMBOX set		
	Contains all assembly and cabling components	
		Z10ZC00A
	For preventing front collisions when using SERVO-DRIVE in corner situations. Suitable starting with drive unit Z10A3000.02	

**SERVO-DRIVE**  
Cabinet with pull-out element –  
upper attachment bracket

**Product**



**Description**

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With upper attachment bracket
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Quick assembly of pre-mounted parts

**Assembly, adjustment and removal**



➤ SERVO-DRIVE  
Assembly, adjustment and removal  
[www.blum.com/servodrive1](http://www.blum.com/servodrive1)

**Order specification**

	<b>1</b>	<b>Blum distance bumper</b>	
		Ø 5 mm	993.0530
		Ø 8 mm	993.0830.01
		Front height up to 300 mm: 2 pieces per pull-out Front height 300 mm and higher: 4 pieces per pull-out When using a 70 kg LEGRABOX runner, install four Blum distance bumpers	

	<b>2</b>	<b>Upper attachment bracket</b>	
		With pre-mounted adapter for the drive unit	Z10D6252

	<b>3</b>	<b>Drive unit</b>	
			Z10A3000.03

		<b>Lever cap</b>	
			Z10A3006
		Required for LEGRABOX height M with an LW of 267–286 mm, in combination with a steel back	

	<b>4</b>	<b>Distribution cable and cable end protector</b>	
		<b>Consisting of:</b> 1x SERVO-DRIVE black electrical cable for cutting to size 5x cable end protector	
		8 m	Z10K800AE
		Can be used as a distribution cable and bracket profile cable	

	<b>5</b>	<b>Connecting node and cable end protector</b>	
		<b>Consisting of:</b> 1x connecting node 2x cable end protector	
			Z10V100E.01

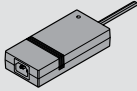
# SERVO-DRIVE

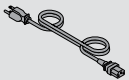
## Cabinet with pull-out element – upper attachment bracket

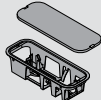
LEGRABOX




### Order specification

Blum transformer 24 W		
	Language packages: Installation instructions and instruction leaflet	
	DE, EN, FR, IT, NL	Z10NE030A
	DA, EN, FI, NO, SV	Z10NE030B
	EL, EN, HR, SL, SR, TR	Z10NE030C
	EN, ES, FR, IT, PT	Z10NE030D
	CS, HU, SK, PL	Z10NE030E
	BG, ET, LT, LV, RO, RU	Z10NE030F
	EN, ES, FR, (US, CA)	Z10NE030G
	EN, ZH	Z10NE030H
Only one Blum transformer permitted per distribution cable!		


Flex		
	Flex – countries	
	AR	Z10M200A
	UK	Z10M200B
	CH	Z10M200C
	DK	Z10M200D
	Europe	Z10M200E
	IN	☎ Z10M200H
	IL	Z10M200I
	JP	Z10M200J
	AU	Z10M200K
	CL	Z10M200L
	CN	Z10M200N
	TW	Z10M200T
	US, CA	Z10M200U
	ZA	Z10M200Z
	BR	☎ Z10M200S.01
	Europe without plug	Z10M200E.OS


Transformer unit housing	
	For cabinet base fixing
	With lid

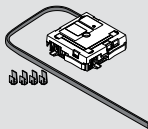
#### Alternative to cabinet base fixing

Transformer unit housing		
	For panel fixing	Z10NG120

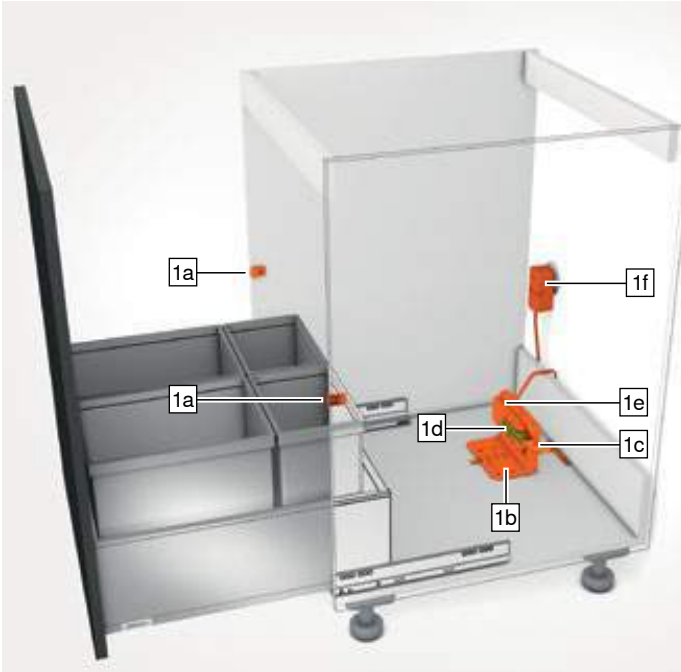
#### Accessories

Cable holder	
	Z10K0009

Base stabiliser	
	Z96.10E1
For more information, see page 60	

COMBOX set		
	Contains all assembly and cabling components	Z10ZC00A
	For preventing front collisions when using SERVO-DRIVE in corner situations. Suitable starting with drive unit Z10A3000.02	

Product



Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- For bottom mount waste bin solutions
- Used to remove waste quickly and easily
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Quick assembly of pre-mounted parts
- Ideal for retrofitting
- Set contents customised for specific countries

Assembly, adjustment and removal



➤ SERVO-DRIVE uno  
Assembly, adjustment and removal  
[www.blum.com/servodrive-uno](http://www.blum.com/servodrive-uno)

Order specification

<b>1</b>	<p><b>SERVO-DRIVE uno set – pre-mounted</b></p> <p><b>Consisting of:</b></p> <p><b>1a</b>   2x Blum distance bumper, 5 mm, with attachment</p> <p><b>1b</b>   1x attachment bracket 1 tier</p> <p><b>1c</b>   1x drive unit</p> <p><b>1d</b>   1x transport protection</p> <p><b>1e</b>   1x protection against dripping water</p> <p><b>1f</b>   1x 12-Watt Blum plug-in transformer</p> <p>1x assembly device</p> <p>7x screws for Blum distance bumper and attachment bracket</p> <p>1x installation instructions</p> <p>1x instruction leaflet and spare parts form</p>																
<p><b>Network adapter (x)</b></p> <div style="display: flex; flex-wrap: wrap;"> <div style="width: 25%; text-align: center;"><b>A</b> </div> <div style="width: 25%; text-align: center;"><b>B</b> </div> <div style="width: 25%; text-align: center;"><b>E</b> </div> <div style="width: 25%; text-align: center;"><b>H</b> </div> <div style="width: 25%; text-align: center;"><b>K</b> </div> <div style="width: 25%; text-align: center;"><b>N</b> </div> <div style="width: 25%; text-align: center;"><b>R</b> </div> <div style="width: 25%; text-align: center;"><b>U</b> </div> </div>																	
<p><b>Language packages (y)</b></p> <table border="1"> <tr> <td><b>A</b></td> <td>DE, EN, FR, IT, NL</td> <td><b>E</b></td> <td>CS, HU, PL, SK</td> </tr> <tr> <td><b>B</b></td> <td>DA, EN, FI, NO, SV</td> <td><b>F</b></td> <td>BG, ET, LT, LV, RO, RU</td> </tr> <tr> <td><b>C</b></td> <td>EL, EN, HR, SL, SR, TR</td> <td><b>G</b></td> <td>EN, ES, FR</td> </tr> <tr> <td><b>D</b></td> <td>EN, ES, FR, IT, PT</td> <td><b>H</b></td> <td>EN, ZH</td> </tr> </table>		<b>A</b>	DE, EN, FR, IT, NL	<b>E</b>	CS, HU, PL, SK	<b>B</b>	DA, EN, FI, NO, SV	<b>F</b>	BG, ET, LT, LV, RO, RU	<b>C</b>	EL, EN, HR, SL, SR, TR	<b>G</b>	EN, ES, FR	<b>D</b>	EN, ES, FR, IT, PT	<b>H</b>	EN, ZH
<b>A</b>	DE, EN, FR, IT, NL	<b>E</b>	CS, HU, PL, SK														
<b>B</b>	DA, EN, FI, NO, SV	<b>F</b>	BG, ET, LT, LV, RO, RU														
<b>C</b>	EL, EN, HR, SL, SR, TR	<b>G</b>	EN, ES, FR														
<b>D</b>	EN, ES, FR, IT, PT	<b>H</b>	EN, ZH														
<b>Z10NA30(xy)</b>																	

Accessories

	<b>Blum distance bumper</b>	
	Ø 5 mm	<b>993.0530</b>
	Ø 8 mm	<b>993.0830.01</b>
<p>Front height up to 300 mm: 2 pieces per pull-out</p> <p>Front height 300 mm and higher: 4 pieces per pull-out</p> <p>When using a 70 kg LEGRABOX runner, install four Blum distance bumpers</p>		
	<b>Base stabiliser</b>	
	<b>Z96.10E1</b>	
<p>For more information, see page 60</p>		

Product



Description

- TIP-ON mechanical opening support system combined with soft-close BLUMOTION
- Low minimum front gap of 2.5 mm
- Extensive trigger range
- Optional synchronisation for LWs of 245 mm and higher
- 4-dimensional front adjustment option

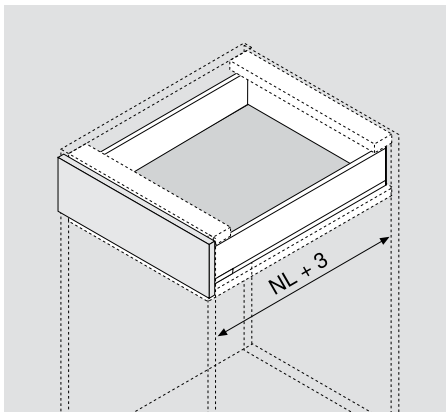
Assembly, adjustment and removal



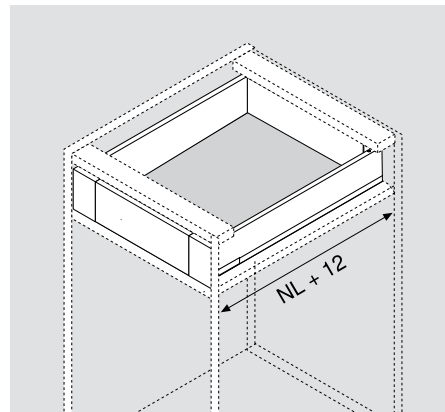
> TIP-ON BLUMOTION  
Assembly, adjustment and removal

[www.blum.com/tipon-blumotion](http://www.blum.com/tipon-blumotion)

Space requirement for drawers/high fronted pull-outs



Space requirement for inner drawer/pull-out



TIP-ON BLUMOTION synchronisation

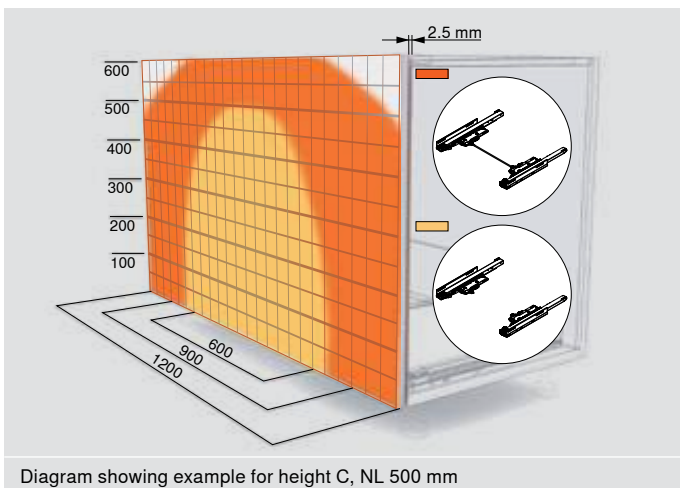


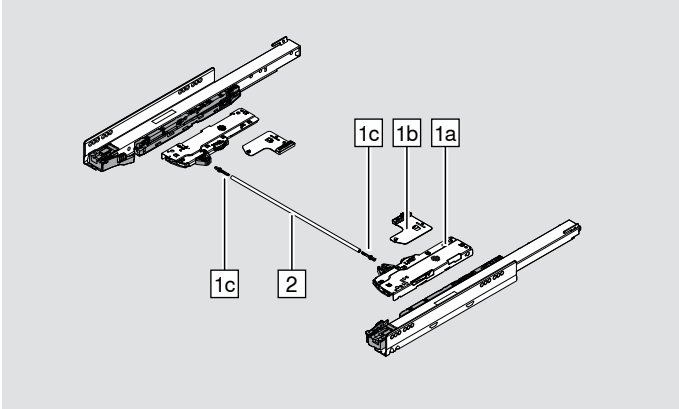
Diagram showing example for height C, NL 500 mm

To optimise the functioning and trigger range, we recommend using a synchronisation linkage. Minimum front gap 2.5 mm.

- With synchronisation
- Without synchronisation

LW Internal cabinet width  
NL Nominal length

Order specification



Make the right calculations for your TIP-ON BLUMOTION unit using the product configurator [www.blum.com/configurator](http://www.blum.com/configurator)

1	TIP-ON BLUMOTION set			
	<b>Consisting of:</b> 1a   2x TIP-ON BLUMOTION unit 1b   2x TIP-ON BLUMOTION latch 1c   2x synchronisation adapter			
	NL (mm)	Unit	Weight (kg)*	
	270–300	S0	≤ 10	T60L7040
		S1	> 10–20	T60L7140
	350–650	L1**	≤ 20	T60L7340
		L3	15–40	T60L7540
L5***		35–70	T60L7570	

Alternative to 1

	TIP-ON BLUMOTION set for sink pull-out <sup>1</sup>			
	<b>Consisting of:</b> 1a   2x TIP-ON BLUMOTION unit 1b   2x TIP-ON BLUMOTION latch 1c   2x synchronisation adapter			
	NL (mm)	Unit	Weight (kg)*	
	350–650	L1**	≤ 20	T60L9340
		L3	15–40	T60L9540
<sup>1</sup> Possible for LWs ≥ 294 mm and NL ≥ 350 mm				

2	TIP-ON BLUMOTION synchronisation linkage	
	Possible for LWs ≥ 294 mm	
	Suitable for LWs up to 1370 mm	
	<b>T60.1125W</b>	
Shaft cutting: LW - 247 mm		
Sink pull-out shaft cutting: LW - 267 mm		

For narrow LWs (alternative to 2)

	TIP-ON BLUMOTION one-part synchronisation	
	Symmetrical	
	LW 245–293 mm	
	For cutting to size	<b>T60.300D</b>

Accessories

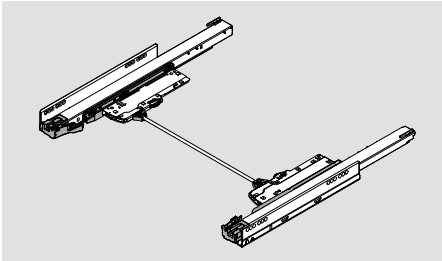
	TIP-ON BLUMOTION synchronisation adapter	
	Symmetrical	
	When used with 2, 2 pieces required each time	
	LW ≥ 294 mm	<b>T60.000D</b>
	Front gap template for TIP-ON BLUMOTION LEGRABOX/MOVENTO	
	For setting the front gap to 2.5 mm	
	<b>65.5631</b>	

\* Recommended weight ranges (total weight of pull-out) for optimum opening and closing function

\*\* Can only be combined with 40 kg (750.)

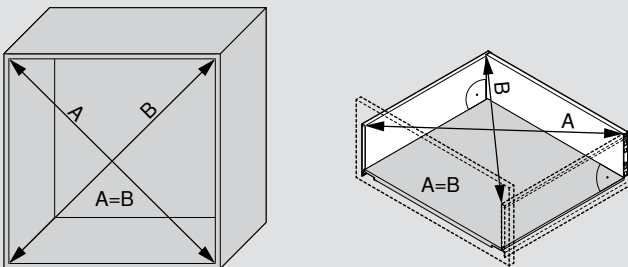
\*\*\* Can only be combined with 70 kg (753.)

Planning



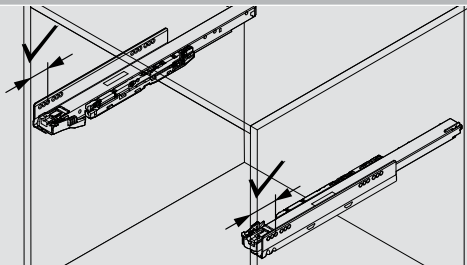
- TIP-ON BLUMOTION for LEGRABOX uses the same standard installation dimensions as LEGRABOX
- The following planning graphics are shown as an example for a drawer with height M

Furniture construction



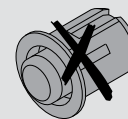
To ensure a front gap of at least 2.5 mm, precise manufacturing is required, so it should be ensured that planned measurements and angle accuracy are adhered to.

Depth position



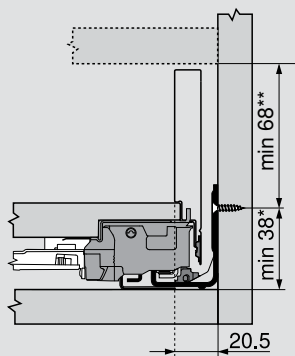
Observe exact depth position of both cabinet profiles.

Front assembly

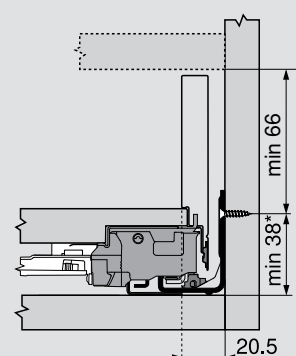


Bumpers should not be installed for TIP-ON BLUMOTION!

Space requirements in the cabinet –  
drawer/high fronted pull-out



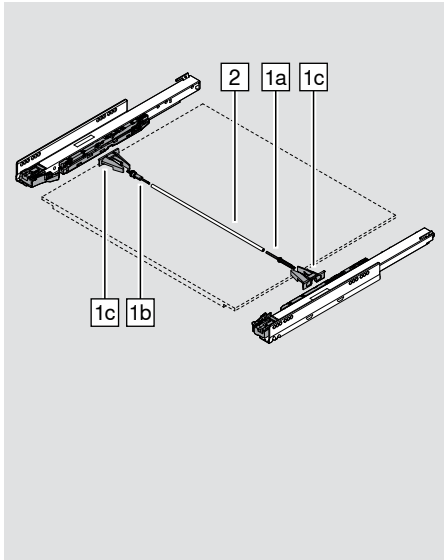
Space requirements in the cabinet –  
inner drawer/inner pull-out



\* + 1 mm if cabinet profiles are installed before cabinet is assembled

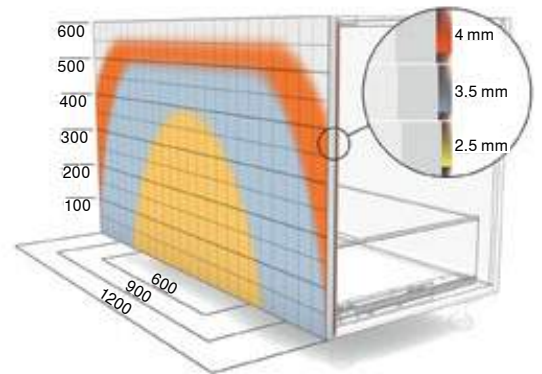
\*\* Incl. 2 mm tilt adjustment

Product



Description

- Synchronisation for secure opening and closing for LEGRABOX with TIP-ON
- For expanding the trigger range on the pull-out front
- Recommended for KB 600 mm and higher
- Front gap 3.5 mm



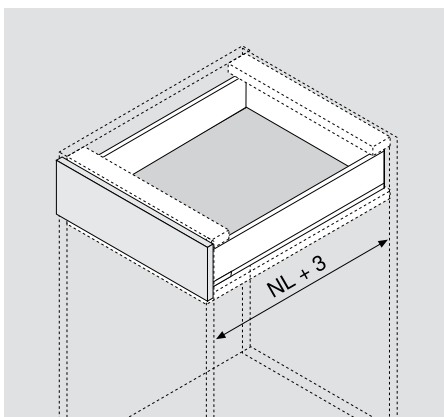
Assembly, adjustment and removal



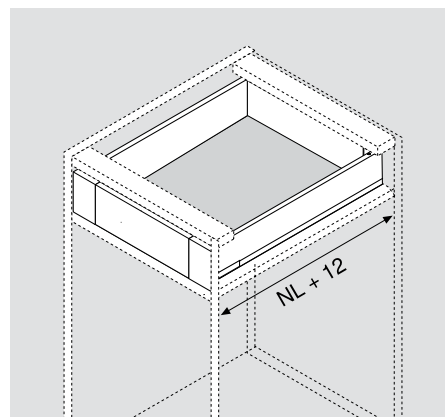
> TIP-ON  
Assembly, adjustment and removal

[www.blum.com/tipon1](http://www.blum.com/tipon1)

Space requirement for drawers/high fronted pull-outs



Space requirement for inner drawer/pull-out



Order specification

<p>1</p>	<p><b>TIP-ON synchronisation set</b></p> <p><b>Consisting of:</b></p> <p>1a   Locking device 1b   Overload locking device 1c   Attachment</p> <p style="text-align: right;"><b>T57.7400.01</b></p>
<p>2</p>	<p><b>Synchronisation for TIP-ON</b></p> <p>Aluminium rod for cutting to size</p> <p style="text-align: right;"><b>ZST.1160W</b></p> <p>Shaft cutting: LW - 229 mm</p> <p>Suitable up to KB 1400 mm</p>





## AMBIA-LINE

Organisation at its best

 **blum**

# AMBIA-LINE



## Material and colour

### Steel design

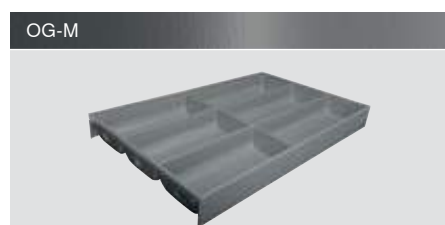


> **AMBIA-LINE**  
**Steel design:**  
 Assembly, adjustment  
 and removal

[www.blum.com/ambialine-steel](http://www.blum.com/ambialine-steel)

Recommended colour combinations	AMBIA-LINE colours		
	TS-M	OG-M	SW-M
			
<b>LEGRABOX colours</b>	Terra black matt	Orion grey matt	Silk white matt
<b>TS-M</b>			
Terra black matt			
<b>OG-M</b>			
Orion grey matt			
<b>PS-M</b>			
Polar silver matt			
<b>SW-M</b>			
Silk white matt			
<b>INGL</b>			
Stainless steel (Inox) Anti-fingerprint			

### Cutlery insert



Wood design



➤ **AMBIA-LINE**  
**Wood design:**  
 Assembly, adjustment  
 and removal

[www.blum.com/ambialine-wood](http://www.blum.com/ambialine-wood)

Recommended colour combinations	AMBIA-LINE colours		
	N01T/TS-M	E02G/OG-M	E01S/SW-M
<b>LEGRABOX colours</b>	Tennessee walnut/TS-M	Nebraska oak/OG-M	Bardolino oak/SW-M
TS-M			
Terra black matt			
OG-M			
Orion grey matt			
PS-M			
Polar silver matt			
SW-M			
Silk white matt			
INGL			
Stainless steel (Inox) Anti-fingerprint			

Cutlery insert



## AMBIA-LINE



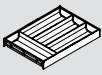
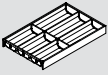
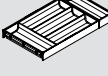
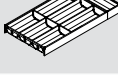

## Steel design

### Drawer – cutlery insert



- Powder-coated steel frames in terra black matt, orion grey matt, silk white matt with integrated containers
- Containers coated with Softtouch material in terra black matt, orion grey matt
- Resistant, noise-reducing surface
- Can be combined with filler trays
- Can be put in any position and offers safe hold
- Suitable for LEGRABOX drawers height M and K
- Can be used for nominal lengths of 450 mm to 650 mm
- Frame height 50 mm

### Order specification for drawer height M and height K

Cutlery insert			
			Colour variants
	NL	Width	TS-M      OG-M      SW-M/OG-M
	450 mm	300 mm	ZC7S450BS3
	500 mm	300 mm	ZC7S500BS3
	550 mm	300 mm	ZC7S550BS3
	600 mm	300 mm	ZC7S600BS3
	650 mm	300 mm	ZC7S650BS3

NL Nominal length

Drawer frame



- Powder-coated steel frames in terra black matt, orion grey matt, silk white matt
- Elegant, slim design
- Can be put in any position and offers safe hold
- Adjustable cross dividers appropriate for the storage item, tool-free adjustment in the hole pattern
- Optional dispenser and knife holder
- Suitable for LEGRABOX drawers height M and K
- Can be used for nominal lengths of 270 to 650 mm
- Frame height 50 mm

Order specification for drawer height M and height K

Drawer frame for short nominal lengths of 450 mm or less					
			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	from 270 mm	242 mm	ZC7S300RSU		
With magnet for connection to the back or drawer side					

Narrow drawer frame					
			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	450 mm	100 mm	ZC7S450RS1		
500 mm	100 mm	ZC7S500RS1			
550 mm	100 mm	ZC7S550RS1			
	600 mm	100 mm	ZC7S600RS1		
	650 mm	100 mm	ZC7S650RS1		

Wide drawer frame					
			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	450 mm	200 mm	ZC7S450RS2		
500 mm	200 mm	ZC7S500RS2			
550 mm	200 mm	ZC7S550RS2			
	600 mm	200 mm	ZC7S600RS2		
	650 mm	200 mm	ZC7S650RS2		

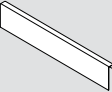
NL Nominal length


# AMBIA-LINE



## Steel design

### Drawer frame

Adapter profile for connection to chipboard back					
			Colour variants		
			TS-M	OG-M	SW-M
	Height	Width			
	M	242 mm	ZC7A0U0M		
	K	242 mm	ZC7A0U0K		
	Not required for NL 270 and 300 mm Recommended for NL greater than 350 mm				



Individual cross divider suitable for 50 mm frame height (optional)					
			Colour variants		
			TS-M	OG-M	SW-M
	Width				
	242 mm	ZC7Q0U0SS			
100 mm	ZC7Q010SS				
200 mm	ZC7Q020SS				



## High fronted pull-out





- Powder-coated steel frames in terra black matt, orion grey matt, silk white matt
- Elegant, slim design
- Can be put in any position and offers safe hold
- Adjustable cross dividers appropriate for the storage item, tool-free adjustment in the hole pattern
- Optional plate holder and spice holder
- Suitable for LEGRABOX high fronted pull-out and inner pull-out, height C and F
- Can be used for nominal lengths of 270 to 650 mm
- Frame height 110 mm

## Order specification for high fronted pull-out height C and height F

High fronted pull-out frame				
		Colour variants		
		TS-M	OG-M	SW-M
	NL	Width		
	from 270 mm	242 mm	ZC7F300RSU	
	from 400 mm	218 mm	ZC7F400RSP	

Adapter profile for connection to chipboard back				
		Colour variants		
		TS-M	OG-M	SW-M
	Height	Width		
	C	242 mm	ZC7A0U0C	
	F	242 mm	ZC7A0U0F	
	Not required for NL 270 and 300 mm Recommended for NL greater than 350 mm			
	C	218 mm	ZC7A0P0C	
	F	218 mm	ZC7A0P0F	

Individual cross divider suitable for 110 mm frame height (optional)				
		Colour variants		
		TS-M	OG-M	SW-M
	Width			
	242 mm	ZC7Q0U0FS		
	218 mm	ZC7Q0P0FS		

NL Nominal length

## AMBIA-LINE



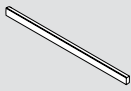
## Steel design

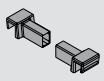
### AMBIA-LINE cross gallery

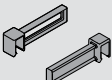


- Aluminium cross gallery in terra black matt, orion grey matt, polar silver matt and silk white, for cutting to size
- Can be put in any position and offers safe hold
- Suitable for LEGRABOX high fronted pull-out and inner pull-out, height C and F

### Order specification

Cross gallery for cutting to size					
		Colour variants			
	Length	TS-M	OG-M	PS-M	SW-M
	1080 mm	ZR7.1080U			

Attachments					
		Colour variants			
		TS-M	OG-M	PS-M	SW-M
	LEGRABOX pure	ZC7U10E0			
	LEGRABOX free	ZC7U11E0			

Lateral divider					
		Colour variants			
	Length	TS-M	OG-M	PS-M	SW-M
	84 mm	ZC7U10F0			





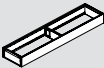

## AMBIA-LINE-bottle set





- Bottle set for combination with drawer frame, for nominal lengths of 450 mm or greater, steel design
- Can be put in any position and offers safe hold
- Suitable for LEGRABOX high fronted pull-out, heights C and F
- Installation height 140 mm (drawer frame with bottle set)

## Order specification

Bottle set			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	from 450 mm	100 mm	ZC7B0100S		
	from 450 mm	200 mm	ZC7B0200S		
Not suitable for inner pull-outs					

Narrow drawer frame			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	450 mm	100 mm	ZC7S450RS1		
	500 mm	100 mm	ZC7S500RS1		
	550 mm	100 mm	ZC7S550RS1		
	600 mm	100 mm	ZC7S600RS1		
	650 mm	100 mm	ZC7S650RS1		

Wide drawer frame			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	450 mm	200 mm	ZC7S450RS2		
	500 mm	200 mm	ZC7S500RS2		
	550 mm	200 mm	ZC7S550RS2		
	600 mm	200 mm	ZC7S600RS2		
	650 mm	200 mm	ZC7S650RS2		

NL Nominal length

## AMBIA-LINE



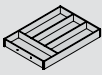
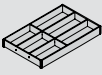
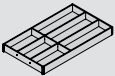
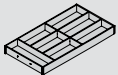
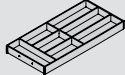
## Wood design

### Drawer – cutlery insert



- Wood design frame in Tennessee walnut, Nebraska oak, Bardolino oak, with base
- Steel components in terra black matt, orion grey matt, silk white matt
- Can be put in any position and offers safe hold
- Suitable for LEGRABOX drawers height M and K
- Can be used for nominal lengths of 450 mm to 650 mm
- Frame height 50 mm

### Order specification for drawer height M and height K

Cutlery insert			Colour variants			
				N01T/TS-M	E02G/OG-M	E01S/SW-M
NL	Width					
	450 mm	300 mm	<b>ZC7S450BH3</b>			
	500 mm	300 mm	<b>ZC7S500BH3</b>			
	550 mm	300 mm	<b>ZC7S550BH3</b>			
	600 mm	300 mm	<b>ZC7S600BH3</b>			
	650 mm	300 mm	<b>ZC7S650BH3</b>			

NL Nominal length

Drawer frame



- Wood design frame in Tennessee walnut, Nebraska oak, Bardolino oak, with base
- Steel components in terra black matt, orion grey matt, silk white matt
- Elegant, slim design
- Non-slip positioning
- Adjustable cross dividers appropriate for the storage item, tool-free adjustment in the hole pattern
- Optional dispenser and knife holder
- Suitable for LEGRABOX drawers height M and K
- Can be used for nominal lengths of 270 to 650 mm
- Frame height 50 mm

Order specification for drawer height M and height K

Drawer frame for short nominal lengths of 450 mm or less			
NL	Width	Colour variants	
		N01T/TS-M	E02G/OG-M
from 270 mm	242 mm	E01S/SW-M	
<b>ZC7S300RHU</b>			

Narrow drawer frame			
NL	Width	Colour variants	
		N01T/TS-M	E02G/OG-M
450 mm	100 mm	E01S/SW-M	
500 mm	100 mm	<b>ZC7S450RH1</b>	
550 mm	100 mm	<b>ZC7S500RH1</b>	
600 mm	100 mm	<b>ZC7S550RH1</b>	
650 mm	100 mm	<b>ZC7S600RH1</b>	
		<b>ZC7S650RH1</b>	

Wide drawer frame			
NL	Width	Colour variants	
		N01T/TS-M	E02G/OG-M
450 mm	200 mm	E01S/SW-M	
500 mm	200 mm	<b>ZC7S450RH2</b>	
550 mm	200 mm	<b>ZC7S500RH2</b>	
600 mm	200 mm	<b>ZC7S550RH2</b>	
650 mm	200 mm	<b>ZC7S600RH2</b>	
		<b>ZC7S650RH2</b>	

NL Nominal length




## AMBIA-LINE



## Wood design

### Drawer frame

#### Individual cross divider suitable for 50 mm frame height (optional)

	Width	Colour variants		
		N01T	E02G	E01S
	242 mm	ZC7Q0U0SH		
	100 mm	ZC7Q010SH		
	200 mm	ZC7Q020SH		

Including spring clamp

High fronted pull-out



- Wood design frame in Tennessee walnut, Nebraska oak, Bardolino oak, with base
- Steel components in terra black matt, orion grey matt, silk white matt
- Elegant, slim design
- Non-slip positioning
- Adjustable cross dividers appropriate for the storage item, tool-free adjustment in the hole pattern
- Optional plate holder and spice holder
- Suitable for LEGRABOX high fronted pull-out and inner pull-out, height C and F
- Can be used for nominal lengths of 270 to 650 mm
- Frame height 110 mm

Order specification for high fronted pull-out height C and height F

High fronted pull-out frame			
		Colour variants	
		N01T/TS-M	E02G/OG-M
		E01S/SW-M	
	NL	Width	
	from 270 mm	242 mm	ZC7F300RHU
	from 400 mm	218 mm	ZC7F400RHP

Individual cross divider suitable for 110 mm frame height (optional)			
		Colour variants	
		N01T	E02G
		E01S	
		Width	
		242 mm	ZC7Q0U0FH
		218 mm	ZC7Q0P0FH

Including spring clamp

NL Nominal length

## AMBIA-LINE



## Accessories

### Kitchen accessories



The attractive AMBIA-LINE kitchen accessories combine a high-quality design with well-conceived functionality. Holders for knives, plates and spices and film and foil dispensers help to keep the kitchen tidy. Everything is perfectly in place – your kitchen utensils are tidily stored in the pull-out and easy to access.



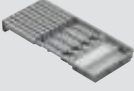
#### > Kitchen accessories

Assembly, adjustment and removal


[www.blum.com/ambialine-accessories](http://www.blum.com/ambialine-accessories)

### Order specification


#### Knife holder for nominal lengths of 450 mm or more

			<b>Colour variants</b>	
			OG-M	
	<b>Length</b>	<b>Width</b>		
	409 mm	187 mm	<b>ZC7M0200</b>	
	For 9 knives			
For drawer height M and height K				


#### Dispenser for nominal lengths of 450 mm or more

			<b>Colour variants</b>	
			OG-M	
	<b>Length</b>	<b>Width</b>		
	409 mm	187 mm	Double unit, cling film and aluminium foil, with film/foil.	Double unit, cling film and aluminium foil, without film/foil.
			<b>ZC7C0000</b>	<b>ZC7C0001</b>
For drawer height M and height K				

#### Spice holder

			<b>Colour variants</b>	
			OG-M	
	<b>Length</b>	<b>Width</b>		
	356 mm	205 mm	<b>ZC7G0P01</b>	
For high fronted pull-out height C and height F				

#### Plate holder

			<b>Colour variants</b>	
			OG-M	
	<b>Plate diameter</b>			
	186–322 mm		<b>ZC7T0350</b>	
	Stacking height – up to 12 plates			
For high fronted pull-out height C and height F				

# The company Blum

Founded over 60 years ago by Julius Blum, Blum is a family-owned company that operates on an international scale. Its strategic business segments include lift, hinge and pull-out systems. All our product developments focus on perfecting motion.

[www.blum.com](http://www.blum.com)



## Blum in Austria and around the world

The company has seven plants in Vorarlberg, Austria, additional production sites in Poland, the USA and Brazil and 29 subsidiaries/representative offices. Blum supplies more than 120 markets. The Blum Group employs 7,300 people in total, 5,500 of whom work in Vorarlberg.



## Innovations

To support customers with innovative fittings solutions and secure long-term success for the company, we need to consistently invest in research and development, in plants and facilities and in employee training. With more than 2,600 patents worldwide, Blum is one of Austria's most innovative companies.



## Quality

Blum's comprehensive concept of quality does not only apply to products. Services and collaboration with customers and partners should also meet the same quality requirements.



## Environment

At Blum, we believe that responsible ecological behaviour has long-term economic benefits. The longevity of products is just one of many important aspects. Other important measures include the use of environmentally-friendly processes, the intelligent use of materials and prudent energy management.



Julius Blum GmbH  
Furniture Fittings Mfg.  
6973 Höchst, Austria  
Tel.: +43 5578 705-0  
Fax: +43 5578 705-44  
E-mail: [info@blum.com](mailto:info@blum.com)  
[www.blum.com](http://www.blum.com)

